CONFIDENTIAL
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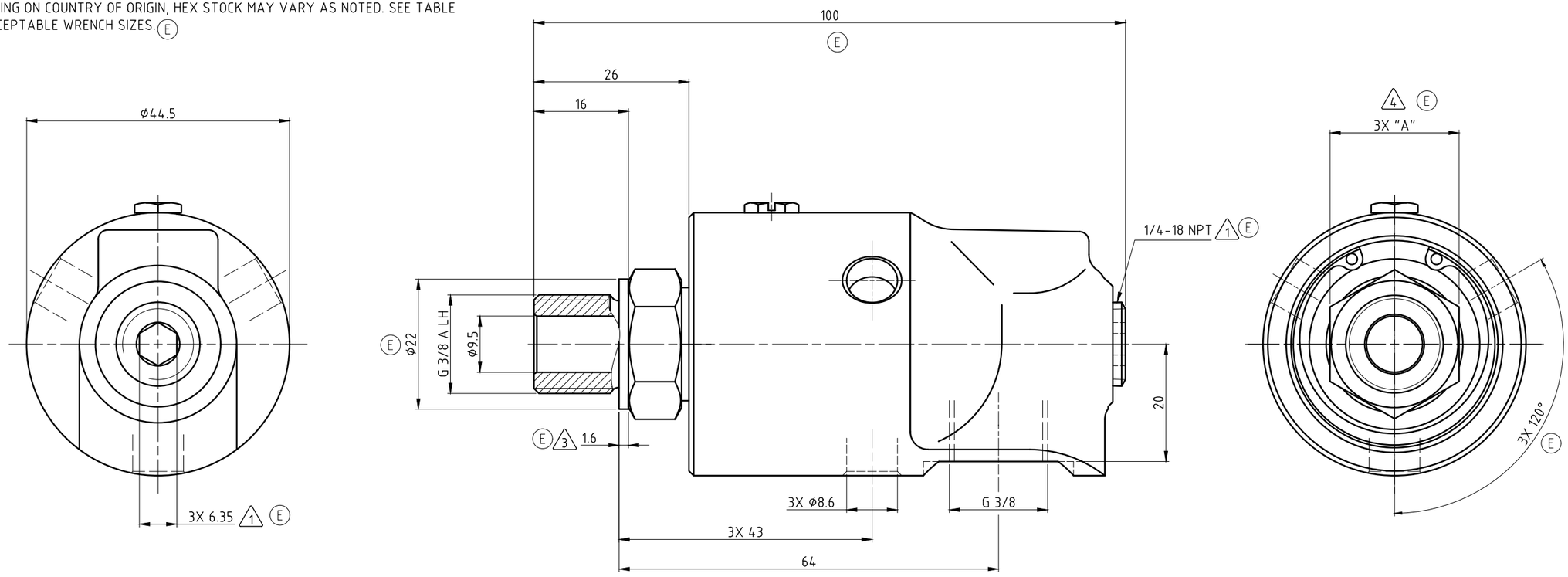
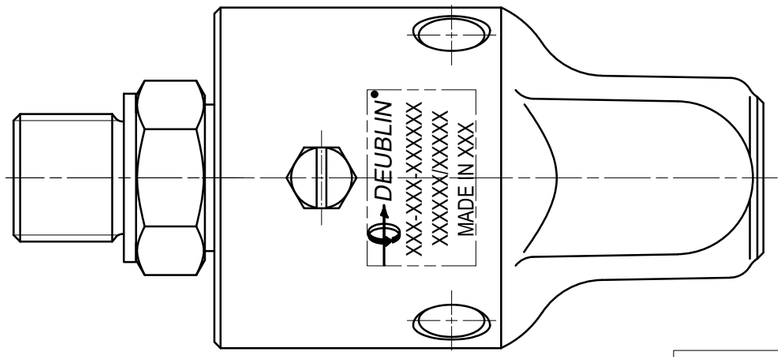
NOTES:

1. PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.
2. CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
3. GASKET THICKNESS. (E)
4. DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES. (E)





OPERATING DATA			
MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min^{-1}		
TEMPERATURE MAX.	121 °C (E)		
DRY RUN (WITHOUT ANY MEDIA)	NO		
RECOMMENDED FILTRATION	60 micron		

4 / E

HEX SIZES		WRENCHES	
UNITS	"A"	22mm	7/8"
METRIC [mm]	22-0.33	✓	✓
IMPERIAL [in]	22.23-0.013	☒	✓

DEUBLIN
HOERBIGER Rotary Solutions

PROJECTION:

						DATE	NAME
					DRN.	07/23/2018	MKi
E	SEE ECO	60034	1/21	MTS	ENGR.	07/23/2018	CW
D	SEE ECO	057538	09/20	MSk	APPD.		
C	SEE ECO	056200	04/20	MTS			
B	Redrawn / Was 64	048264	07/18	MKi			
ISSUE	MODIFICATION	ECO	DATE	SIGN			

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

SCALE: 2:1
MATERIAL: INTERFACE CONTROL DRAWING
TITLE: DEUBLIN UNION
NO. 57-130-095
SHEET A2