CONFIDENTIAL
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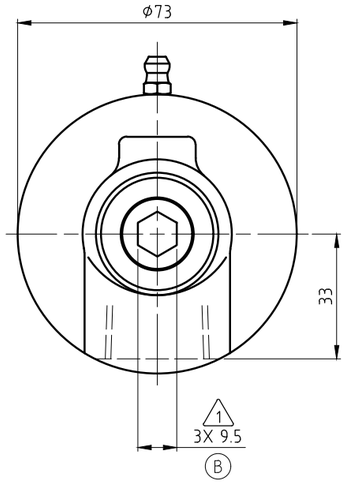
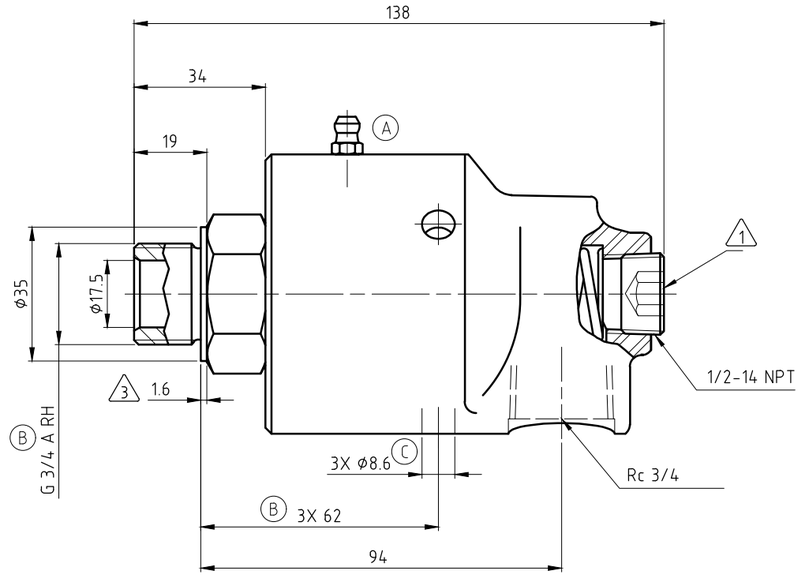
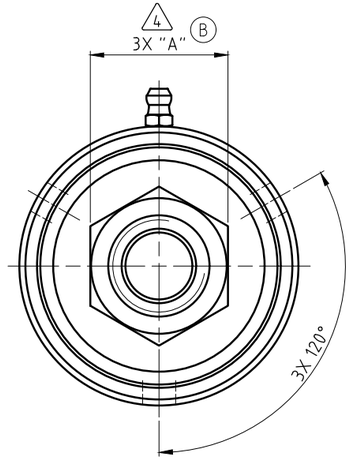
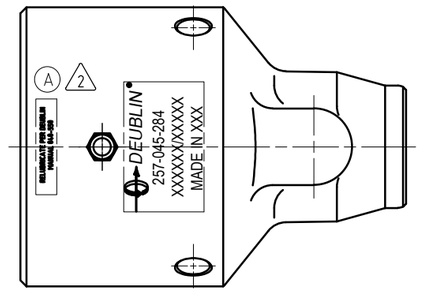
NOTES:

1. PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.
2. CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
3. GASKET THICKNESS.
4. DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES.









OPERATING DATA			
MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min^{-1}		
TEMPERATURE MAX.	121 °C		
DRY RUN (WITHOUT ANY MEDIA)	NO		
RECOMMENDED FILTRATION	60 micron		

B

4 HEX SIZES		WRENCHES	
UNITS	"A"	36mm	1 7/16
METRIC [mm]	36-0.13	✓	☒
IMPERIAL [in]	1.438-0.006	✓	✓

B

ISSUE	MODIFICATION	ECO	DATE	SIGN
C	WAS 3X M10	60725	07/21	MZe
B	SEE ECO	60372	03/21	MSk
A	SEE ECO	055612	05/20	TG

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

DEUBLIN
HOERBIGER Rotary Solutions

PROJECTION:

	DATE	NAME
DRN.	03/27/04	RM
ENGR.	03/27/04	ARS
APPD.		

SCALE: 1:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN UNION

NO. 257-045-284

SHEET A2