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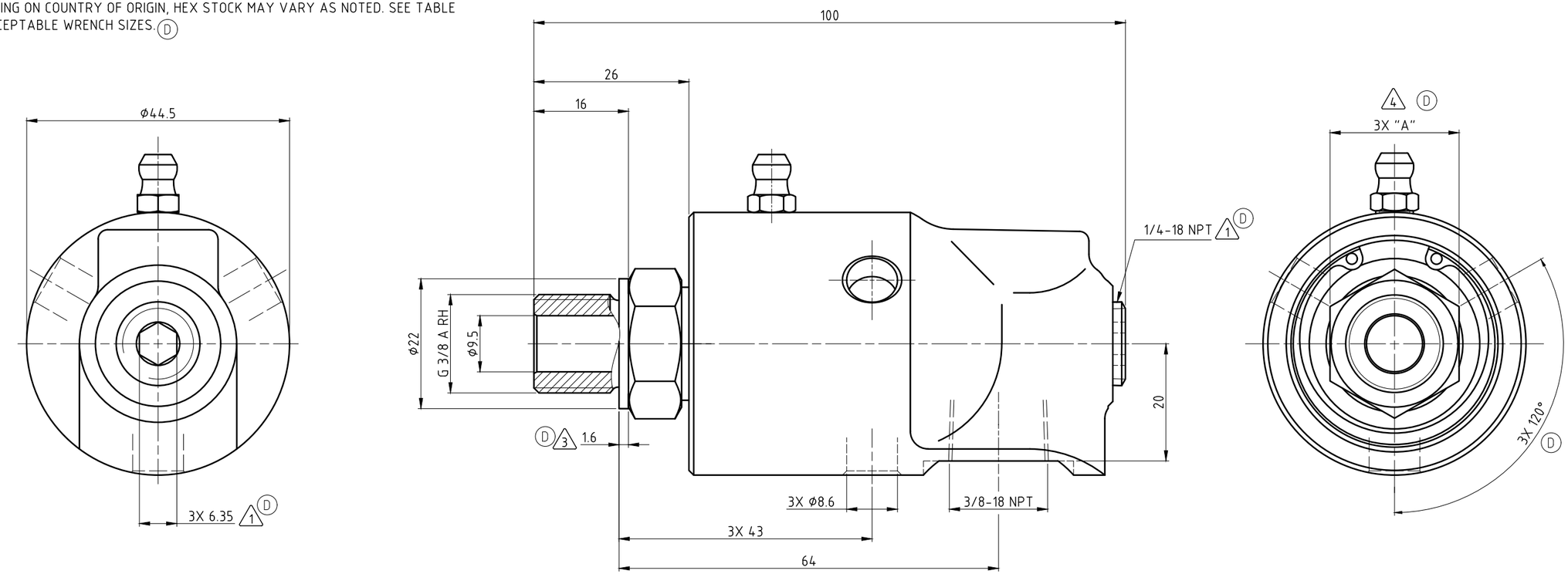
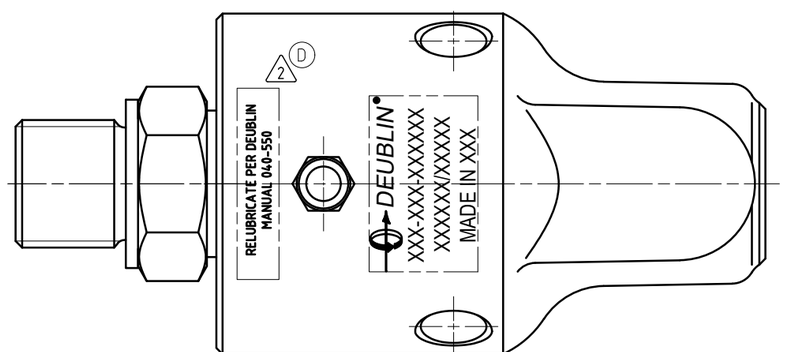
NOTES:

1. PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.
2. CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
3. GASKET THICKNESS.
4. DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES. (D)





OPERATING DATA			
MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min^{-1}		
TEMPERATURE MAX.	121 °C (D)		
DRY RUN (WITHOUT ANY MEDIA)	NO		
RECOMMENDED FILTRATION	60 micron		

4 / D	HEX SIZES		WRENCHES	
	UNITS	"A"	22mm	7/8"
	METRIC [mm]	22-0.33	✓	✓
	IMPERIAL [in]	22.23-0.013	☒	✓

ISSUE	MODIFICATION	ECO	DATE	SIGN
D	SEE CO	60034	1/21	MTS
C	SEE ECO	058107	10/20	RMika
B	SEE ECO	056200	04/20	MTS
A	Redrawn & Revised	024811	08/13	FD

DEUBLIN HOERBIGER Rotary Solutions

PROJECTION:

	DATE	NAME
DRN.	08/30/2013	FD
ENGR.	08/30/2013	CD
APPD.		

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

SCALE: 2:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN UNION

NO. 57-000-094

SHEET A2