WARNING

Deublin Unions should not be used to seal HYDROCARBONS, FLAMMABLE MEDIA, or GROUP D materials because leaks may result in EXPLOSIONS OR FIRES. Deublin Unions should not be used for applications other than specified in the catalog. The use of our product on exotic or corrosive Medias is strictly forbidden. For applications other than stated in the catalog, the Deublin Engineering Department should be contacted for recommendations.
ADDİTİONAL İNSTALİTİON İNSTRUCTİONS FOR MODELS 1129 & 1139 ONLY:

STEP ONE:
Before attaching union cartridge to mounting bracket, push the floating seal with your finger (using a lint free cloth) in direction of arrow until it bottoms out.

STEP TWO:
Attach union cartridge to mounting bracket.

STEP THREE:
Using a screwdriver, carefully push the floating seal in the direction of the arrow until contact is made with the stub rotor seal.

ANGLE BRACKET
It is important that when fabricating the union bracket the stock is rigid enough not to deflect under the force of the coolant pressure.

ADJUSTABLE BRACKET
These brackets are designed for easy precise mounting of unions. It is optionally supplied by Deublin Company.
These instructions are provided by Deublin as general guidelines. They do not contain exhaustive information about the installation, use or maintenance of unions. Purchasers and users of Deublin unions should be certain that they have reviewed Deublin’s catalog and have sufficient experience and training in the use of unions before attempting installation or use of Deublin’s products. The principal responsibility for the safe and effective use of Deublin unions rests with the use and its employees. Deublin will, upon request, provide advice to users about products and assistance with difficulties and problems.