



**RE-GREASE CHART FOR THE 6005
SERIES UNIONS THAT USE KLUBER
BARRIERTA L55/2
OR LUBCON TURMOTEMP II/400
OR DUPONT KRYTOX XHTRUF GREASE**

Engineering
Instruction
No.:

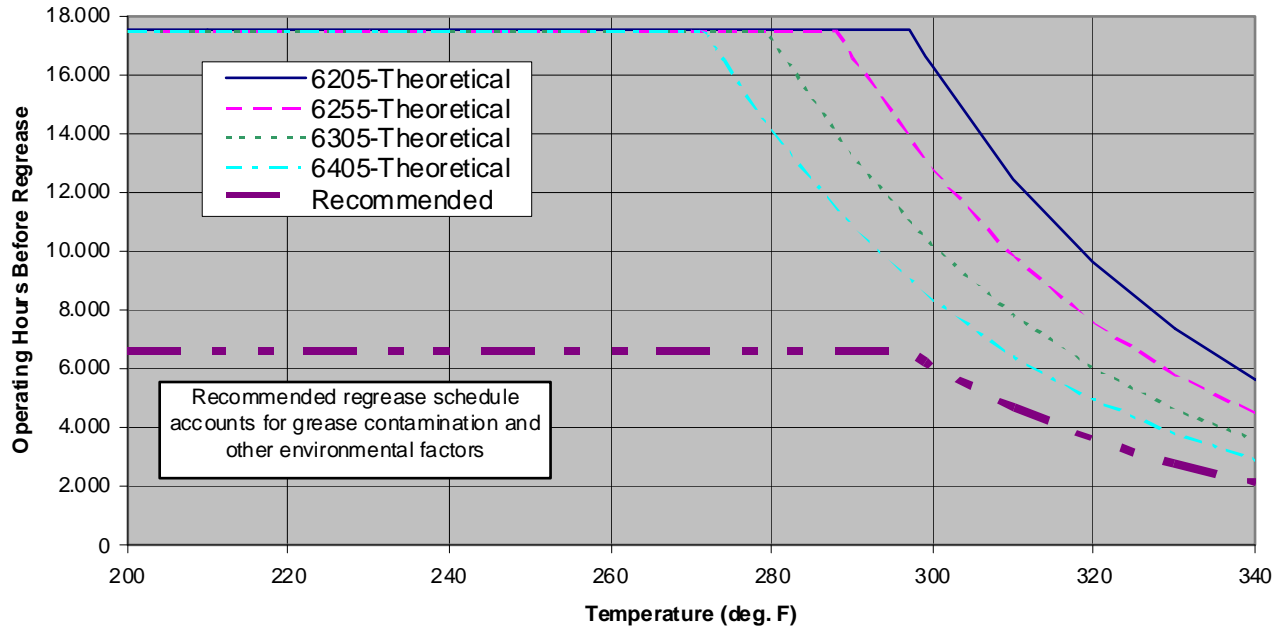
040-730

10.14.19

1.0 Scope:

This Engineering Instruction is to show the recommended re-greasing schedule and quantity for the Deublin 6005-Series Unions that use Kluber Barrierta L55/2 or Lubcon Turmotemp II/400 or DuPont Krytox XHTRUF grease.

**Regrease Schedule - 6005-Series Unions @ 500 RPM
Kluber Barrierta L55/2 or Lubcon Turmotemp II/400 or Dupont Krytox XHTRUF grease.**



Note: The above values are estimates supplied by the grease manufacturer and are for reference only. Actual grease life and regrease intervals vary by application and need to be determined by field experience with the specific application, starting with conservative intervals and increasing gradually based on previous results.

2.0 Quantities

The refill quantities of grease are as follows:

- 6205 unions: 72 grams
- 6255 unions: 138 grams
- 6305 unions: 285 grams
- 6405 unions: 508 grams

Note: These are the refill quantities recommended by the grease manufacturer and are for reference only. Actual refill quantities will vary by application and need to be determined by field experience for each specific application.

B	Remove sheet 1	053809	10/19	SS
A	Correct country information	042009	04/18	SS
NONE	Initial release	016635	01/2	CD
Let	Revision	ECO	Date	Sign