

**PLEASE NOTE!**

Operating data:	Media:	Hot Oil
	Max. Pressure:	6 bar
	Max. Temperature:	160°C for higher temperatures please contact DEUBLIN
	Max. Speed:	500 min ⁻¹

Lubrication Guide:

Initial greasing: These **DEUBLIN** Rotating Unions are factory greased with „MOBILTEMP SHC 100“.

Relubricate: „MOBILTEMP SHC 100“ ONLY

Relubrication intervals and amount of grease for operation of 24 h per day:

Approx 6 g every 600 h

During regreasing the grease nipple must look upward (12:00 o'clock position). The opposite grease nipple must be removed during the relubrication procedure. The **DEUBLIN** Rotating Union must turn easily but may not turn hot in order to avoid damage to third persons.

Use adequate grease pump to feed in the correct amount of grease.

The **DEUBLIN** Rotating Union should turn for 15 min. without 2. grease nipple. Small amount of grease may escape. Then, please replace the 2. grease nipple again.

Small amount of grease may escape from the ball bearings.

Please note:

Exact relubrication intervals have to be determined in the field, because many facts (such as vibrations) can not be included in the theoretical calculations.

MODIFICATIONS SUBJECT TO CHANGE!
