NOTES:

1. MEDIA SUPPLY PORT IS COMPLIANT WITH ISO 228 & ISO 1179. RECOMMENDED FITTING TIGHTENING TORQUE IS 15 Nm.
2. DRAIN PORT THREAD DEPTH IS SHORTER THAN REQUIREMENT FOR A STANDARD FITTING. DRAIN FITTING THREAD LENGTH CAN NOT EXCEED 8 mm.
3. 2X CLAMP & 2X SCREW M6×12 SUPPLIED BY DEUBLIN.

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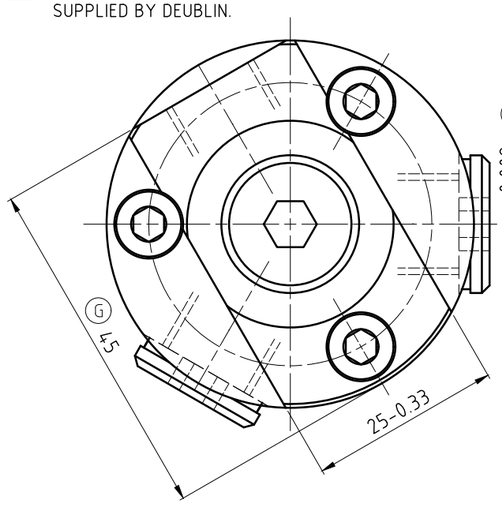
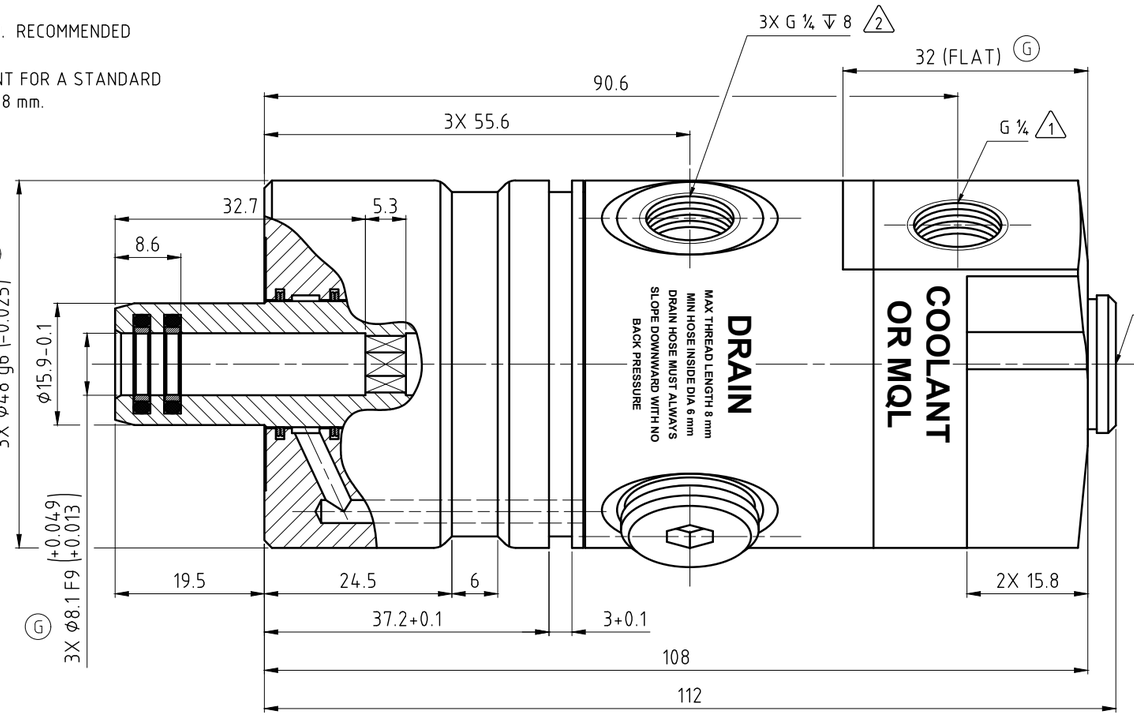
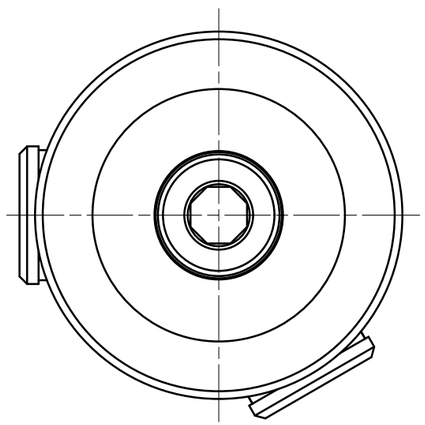
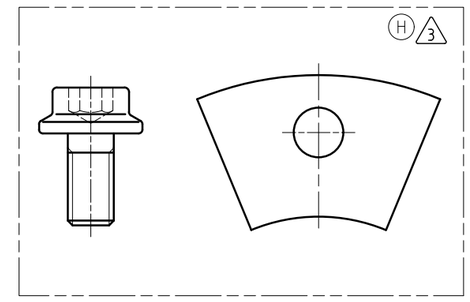
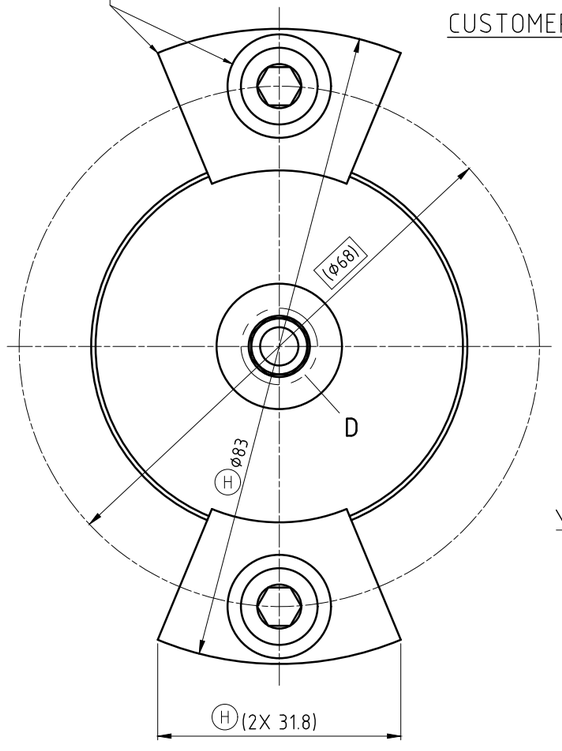


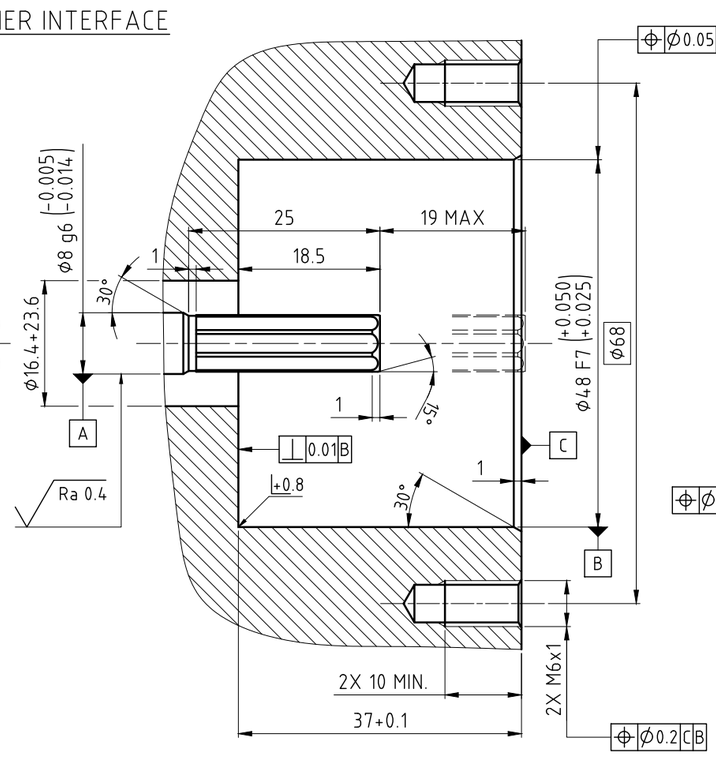


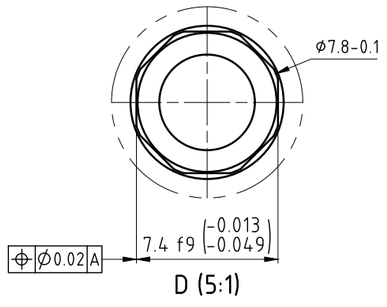




CUSTOMER INTERFACE







OPERATING DATA			
MEDIA		COOLANT	MQL
MEDIA PRESSURE	MAXIMUM	150 bar	10 bar
	MINIMUM	-	-
FLOW RATE	MAXIMUM	24.3 L/min	1128 NL/min
	MINIMUM	-	-
TEMPERATURE	MAXIMUM	70 °C	70 °C
	MINIMUM	5 °C	5 °C
MAXIMUM SPEED		24000 min^{-1}	24000 min^{-1}
AXIAL FORCE		5.02 N/bar	
DRY RUN		LIMITED - CONSULT DEUBLIN	
RECOMMENDED FILTRATION		ISO 4406 CLASS 17/15/12	

DEUBLIN®
Engineered for Performance

PROJECTION:

SCALE: 2:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN UNION, CLOSED SEAL, 24k/min BORE-MOUNTED

NO. 1108-840-835

SHEET A2

ISSUE	MODIFICATION	ECO	DATE	SIGN
H	FEATURES ADDED	037362	04/16	FD
G	REV TOL ADD RTR/DFLAT	032957	04/15	RA
F	ADDED FITTING TORQUE	021944	03/13	AL
E	CHANGED FORCE VALUE	018652	08/12	AL
D	CORRECTED DATUM	018249	05/12	AL
C	MAX PRESSURE WAS 16 MPa	018142	05/12	AL

	DATE	NAME
DRN.	07/27/2010	GA
ENGR.	07/27/2010	AL
APPD.		

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE