



OPERATING DATA:

COOLANT SERVICE
 2030 PSI MAX. PRESSURE
 30,000 RPM MAX. SPEED
 160°F MAX. TEMPERATURE
 21.6 GPM MAX. FLOW

****NOTE****
 FOR EVERY 100 PSI OF COOLANT PRESSURE, APPROXIMATELY 20 LBS. OF FORCE IS EXERTED ON THE UNION SIDE OF THE SPINDLE.

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EQUIPMENT REF:				SCALE: C	DWG SIZE: GA	DATE: 06/06/03	<p>DEUBLIN COMPANY WAUKEGAN, ILLINOIS, U.S.A.</p>
ASSY/TEST FIXTURES REQUIRED:				UNLESS OTHERWISE SPECIFIED TOLERANCES $\pm .010$. DIMENSIONS IN [] ARE IN MILLIMETERS.			
C	UPDATED PILOT TOLERANCE	001540	10/09	JK			
B	REVISED OP. DATA AND DIM. WAS 0.7084/7077 [17.993/17.976]	8282	05/07	NR			
A	ADD METRIC & CUST. INTERFACE		01/07	LG			
LET.	REVISION	ECO	DATE	SIGN			TITLE: INTERFACE CONTROL DRAWING FOR UNION 1117-002-110 NO. 1117-002-110 C.A.D. DRAWING