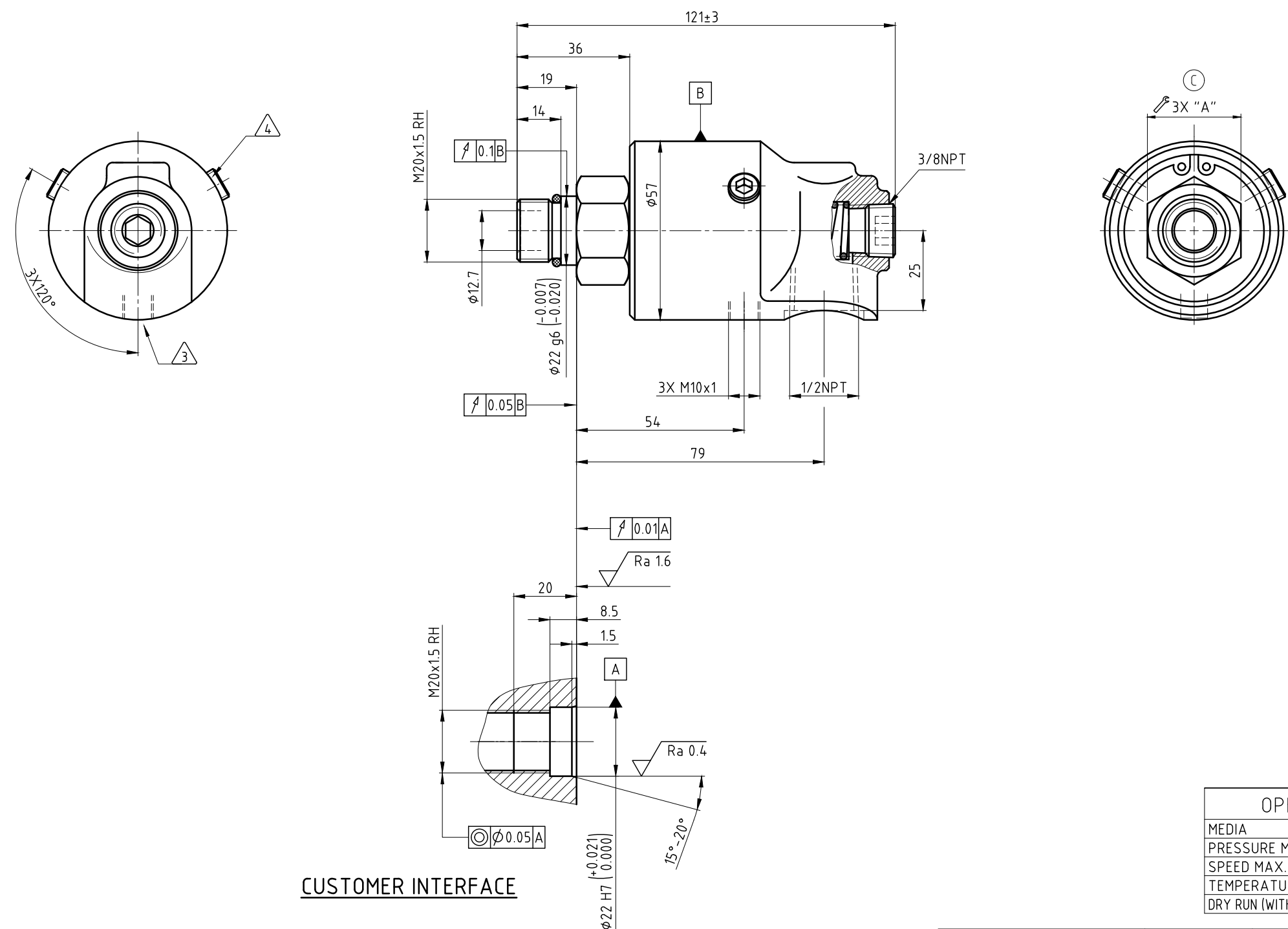


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φ22	q6	+0.007	21.993
		-0.020	21.980
φ22	H7	+0.021	22.021
		0.000	22.000
Maß	Passung		

NOTES:

- 1 - CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
- 2 - DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE (C) FOR ACCEPTABLE WRENCH SIZES.
- 3 - OPEN BORE AT 5-7 O'CLOCK-POSITION
- 4 - TORQUE TO 6Nm +/-0.5Nm.



OPERATING DATA	
MEDIA	WATER
PRESSURE MAX.	10 bar
SPEED MAX.	3500 min ⁻¹
TEMPERATURE MAX.	90 °C
DRY RUN (WITHOUT ANY MEDIA)	NO

(C) 2	HEX SIZES		WRENCHES	
	UNITS	"A"	30mm	1 1/8"
	METRIC [mm]	30-0.13	✓	☒
	IMPERIAL [in]	1.125-0.006	✓	✓



PROJECTION:	
SCALE:	1:1
MATERIAL:	INTERFACE CONTROL DRAWING
TITLE:	DEUBLIN ROTATING UNION DEUBLIN Drehdurchführung
NO.	157-016-738

DRN.	19.12.2006	Ch. Wolf
ENGR.	19.12.2006	H.J. Huhn
APPD.		
DATE		
SIGN		

SHEET A2