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NOTES:

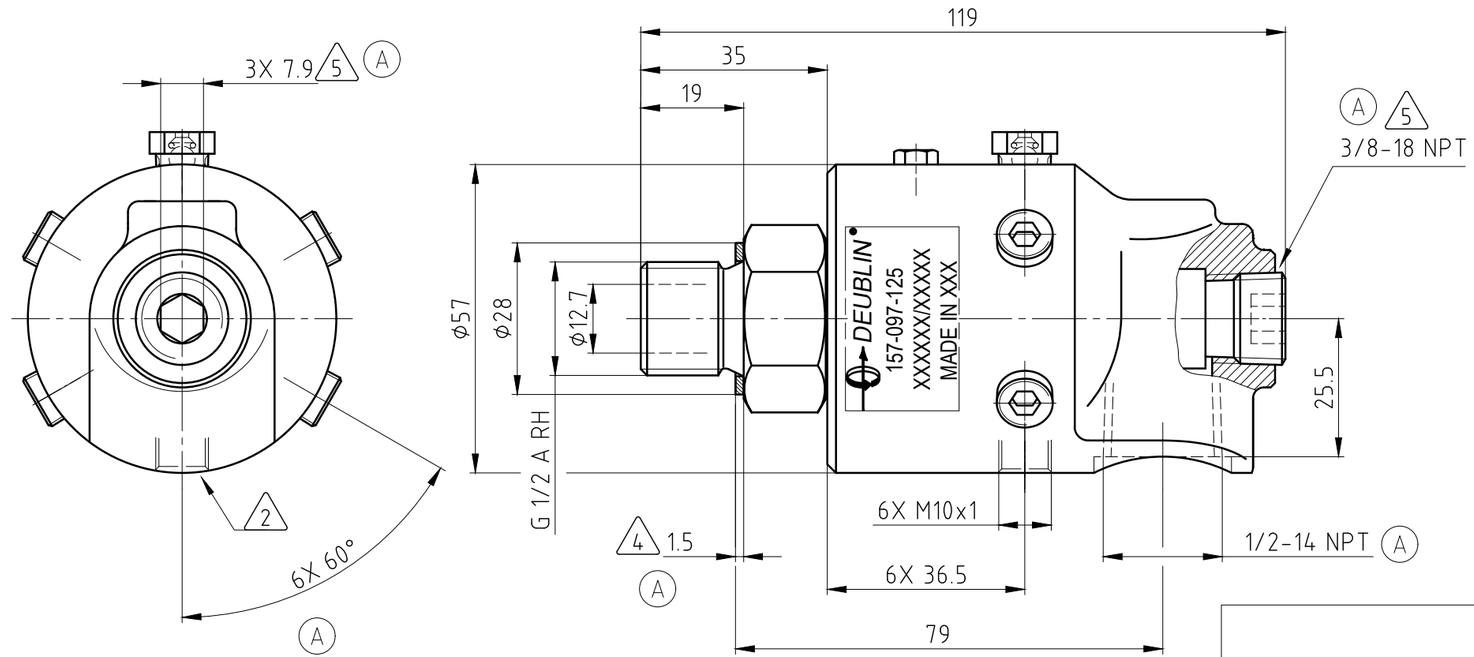
1 - CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550

△2 - DRAIN PORT (5 - 7 O'CLOCK POSITION)

△3 - DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES.

Ⓐ △4 - GASKET THICKNESS.

△5 - PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, Ⓐ TIGHTEN BEFORE USE.



OPERATING DATA

MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min^{-1}		
TEMPERATURE MAX.	121 °C		
DRY RUN (WITHOUT ANY MEDIA)	NO		
Ⓐ RECOMMENDED FILTRATION	60 micron		

△3 HEX SIZES		WRENCHES	
UNITS	"A"	30mm	1 1/8"
METRIC [mm]	30-0.13	✓	☒
IMPERIAL [in]	1.125-0.006	✓	✓

DEUBLIN HOERBIGER Rotary Solutions

PROJECTION:

SCALE: 1:1

MATERIAL: INTERFACE CONTROL DRAWING

	DATE	NAME
DRN.	08.06.2020	MSk
ENGR.	08.06.2020	RMk
APPD.		

TITLE: DEUBLIN ROTATING UNION
DEUBLIN Drehdurchführung

NO. 157-097-125

SHEET A3

ISSUE	MODIFICATION	ECO	DATE	SIGN
A	SEECO	60341	03/21	MZe

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE