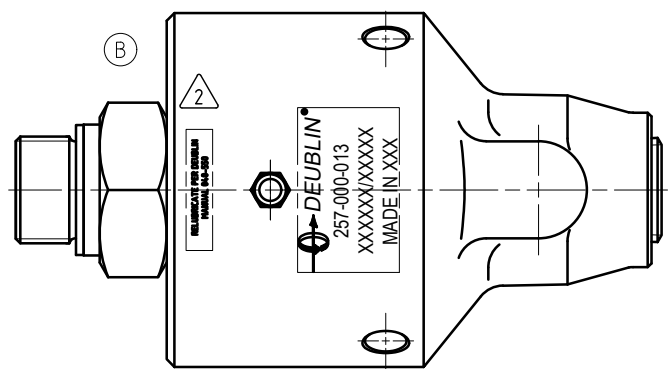
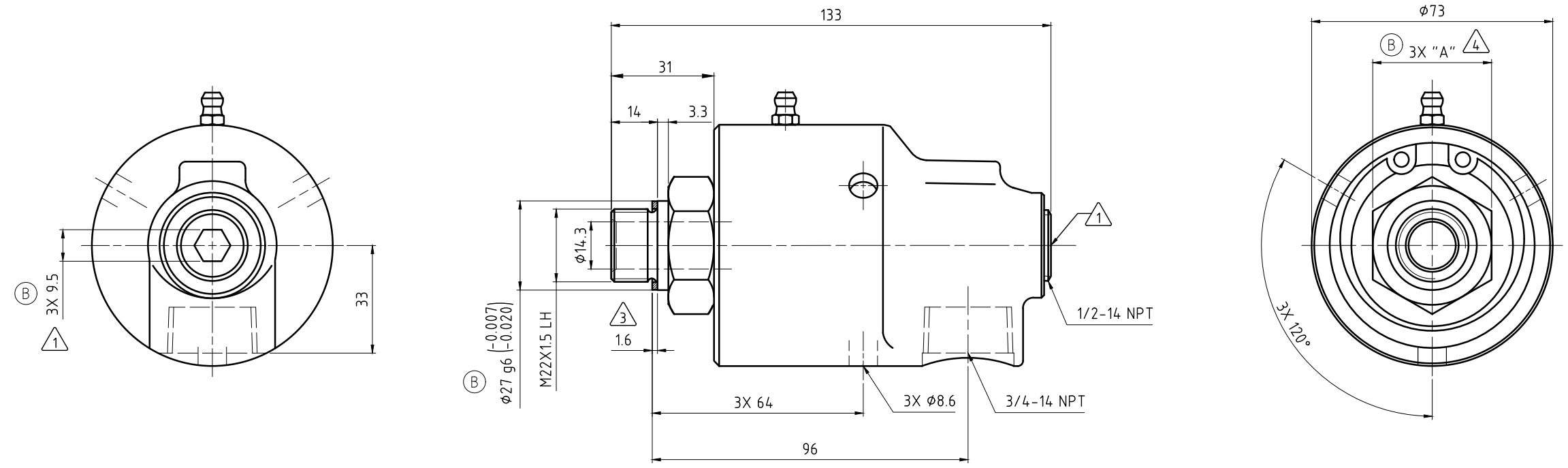


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NOTES:

- ① - PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.
- ② - CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
- ③ - GASKET THICKNESS.
- ④ - DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES.



OPERATING DATA			
MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min ⁻¹		
TEMPERATURE MAX.	121 °C		
DRY RUN (WITHOUT ANY MEDIA)	NO		
RECOMMENDED FILTRATION	60 micron		

④	HEX SIZES		WRENCHES	
	UNITS	"A"	36mm	1 7/16"
	METRIC [mm]	36-0.13	✓	☒
	IMPERIAL [in]	1.438-0.006	✓	✓

	PROJECTION:	SCALE: 1:1	MATERIAL: INTERFACE CUSTOMER DRAWING
DATE: 05/16/20 NAME: TG ENGR: 05/16/20 RMika APPD.		TITLE: ROTATING UNION	
NO. 257-000-013		SHEET A2	

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE