

TOOLING REQUIRED

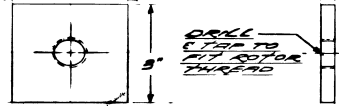
TRI-VARC PLIERS NO. 3

DISASSEMBLY ROD

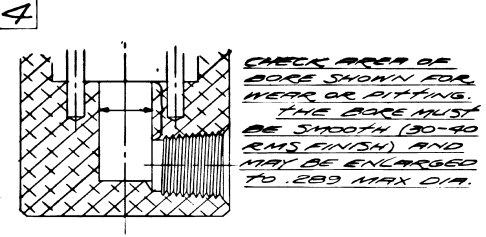
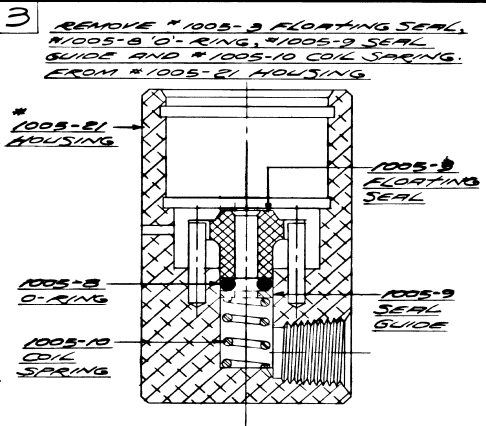
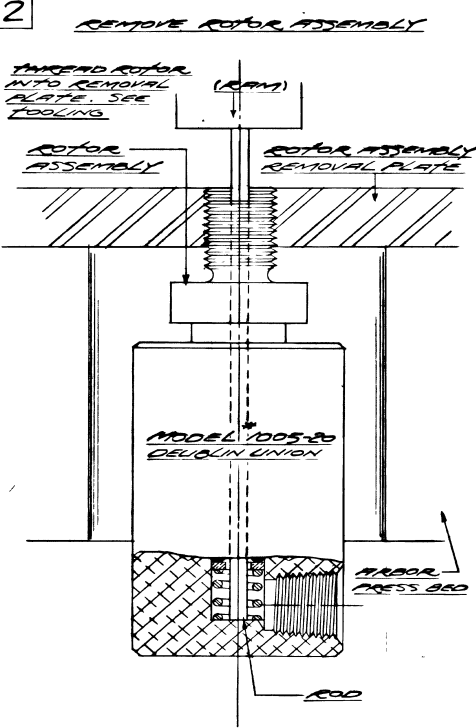
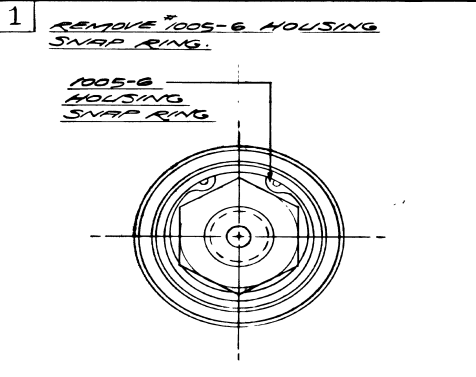


ROTOR ASSEMBLY REMOVAL PLATE

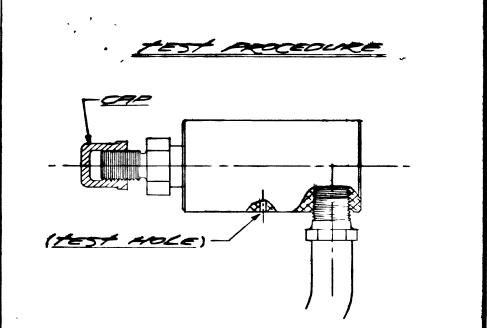
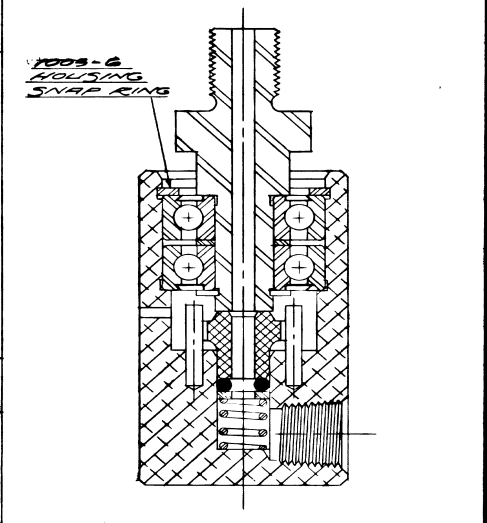
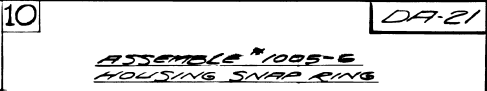
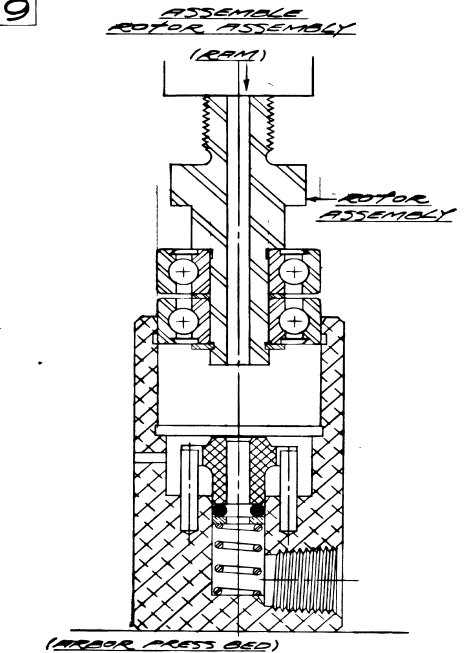
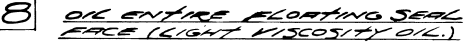
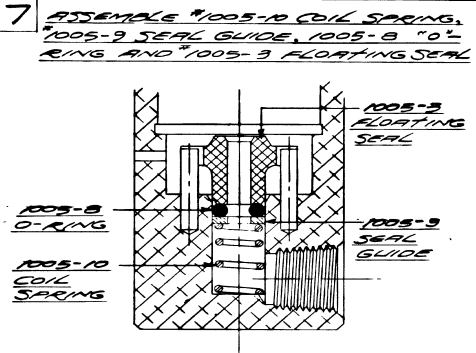
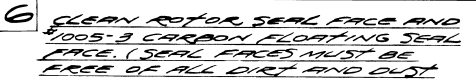
LENGTH TO SPAN FORK IN BASE OF ANKOR BEETS



DRILL TAP TO FIT ROTOR THREAD



- WHEN ASSEMBLING DEUBLIN UNIONS CLEANLINESS IS AN IMPORTANT FACTOR. ALL PARTS MUST BE FREE OF DIRT AND CHIPS. THE PARTS MAY BE CLEANED WITH CHLOROFORM, CARBON TETRA-CHLORIDE, ALCOHOL OR ANY GOOD CLEANING SOLVENT.**
- REBUILDING KIT PARTS LIST**
- ROTOR**
- (2) 1005-4 BALL BEARINGS
 - (1) 1005-5 BEARING SPACER
 - (1) 1005-7 ROTOR SNAP RING
- PRE-ASSEMBLED**
- (1) 1005-3 FLOATING SEAL
 - (1) 1005-8 "O"-RING
 - (1) 1005-9 SEAL GUIDE
 - (1) 1005-10 COIL SPRING



TEST UNIONS WITH 50 P.S.I. MINIMUM AIR PRESSURE BEFORE PERMANENT INSTALLATION.

CAP ROTOR. APPLY AIR PRESSURE. PUT SOAP WATER SOLUTION OR BUBBLE SOAP OVER TEST HOLE. ROTATE ROTOR BY HAND. IF NO BUBBLE RAISES UNION IS O.K.

F				MATERIAL	SCALE 2:1	DEUBLIN COMPANY	
E					DRAWN V.S.S.	NORTHBROOK ILLINOIS	
D					DATE	DISASSEMBLY & ASSEMBLY	
C					REV D	PROCEDURE FOR MODEL 1005-20	
B					DATE	TOLERANCES	
A					ISSUED	FRACTIONS ± .010	
LET	REVISION	DATE	SIGN	REMOVE BURRS AND BREAK ALL SHARP CORNERS 010R OR AS SPECIFIED REMOVE GREASE OR MACHINING OILS.		PART NO. DA-21	
						DECIMALS AS SPECIFIED	