

① - TORQUE BOLTS TO 20-30 FT-LBS (27-41 Nm) AND SAFETY WIRE.

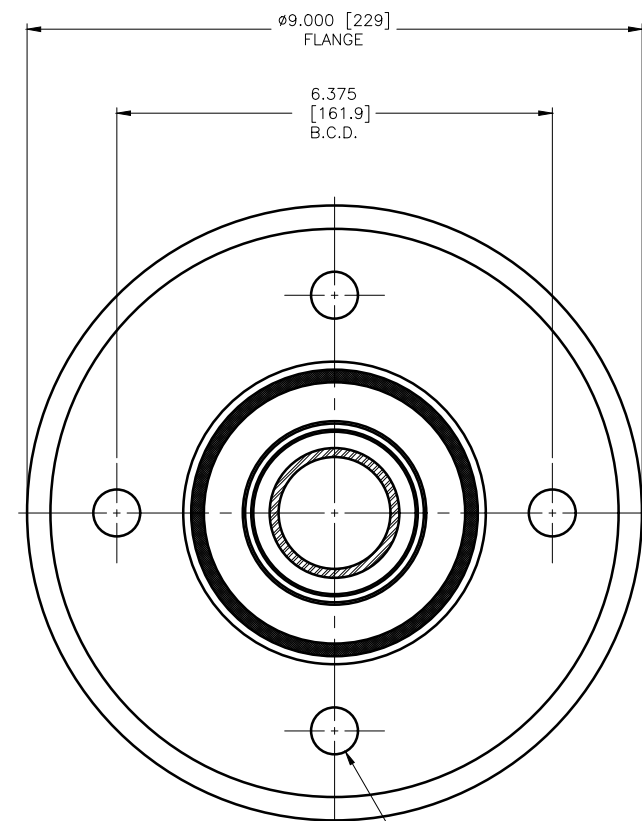
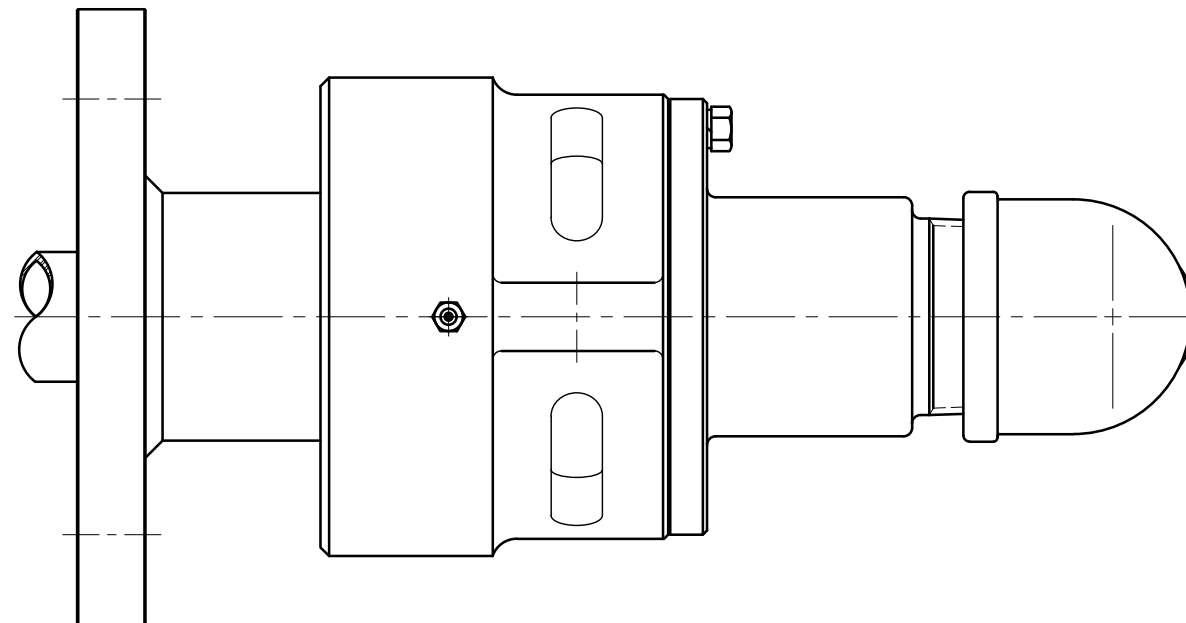
WATER SERVICE  
150 P.S.I. (10 bar) MAX. PRESSURE  
750 R.P.M. (750/MIN) MAX. SPEED  
250°F (121°C) MAX. TEMPERATURE  
110 G.P.M. (416 L/min) MAX FLOW

150 P.S.I. (10 bar) MAX. PRESSURE

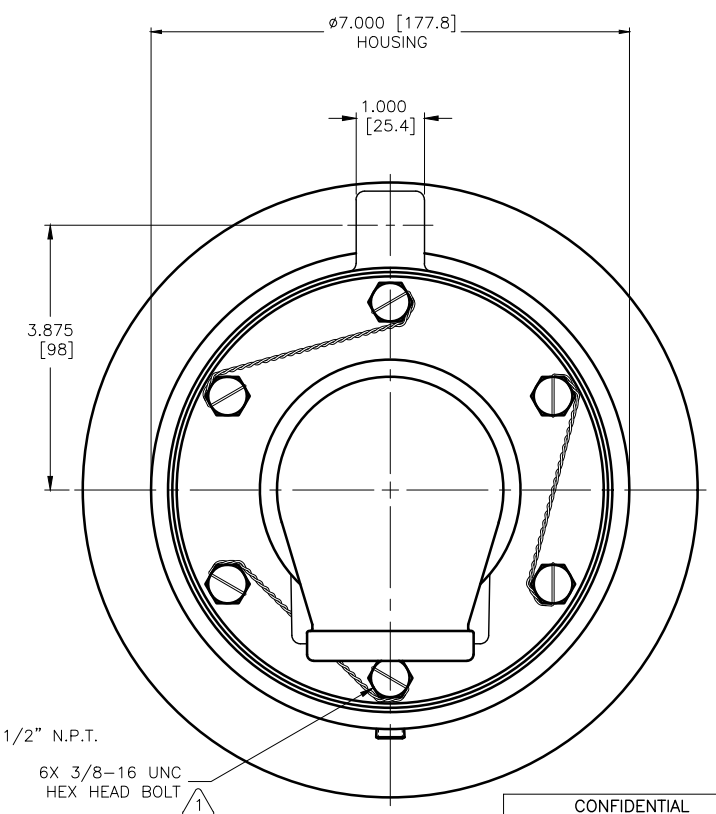
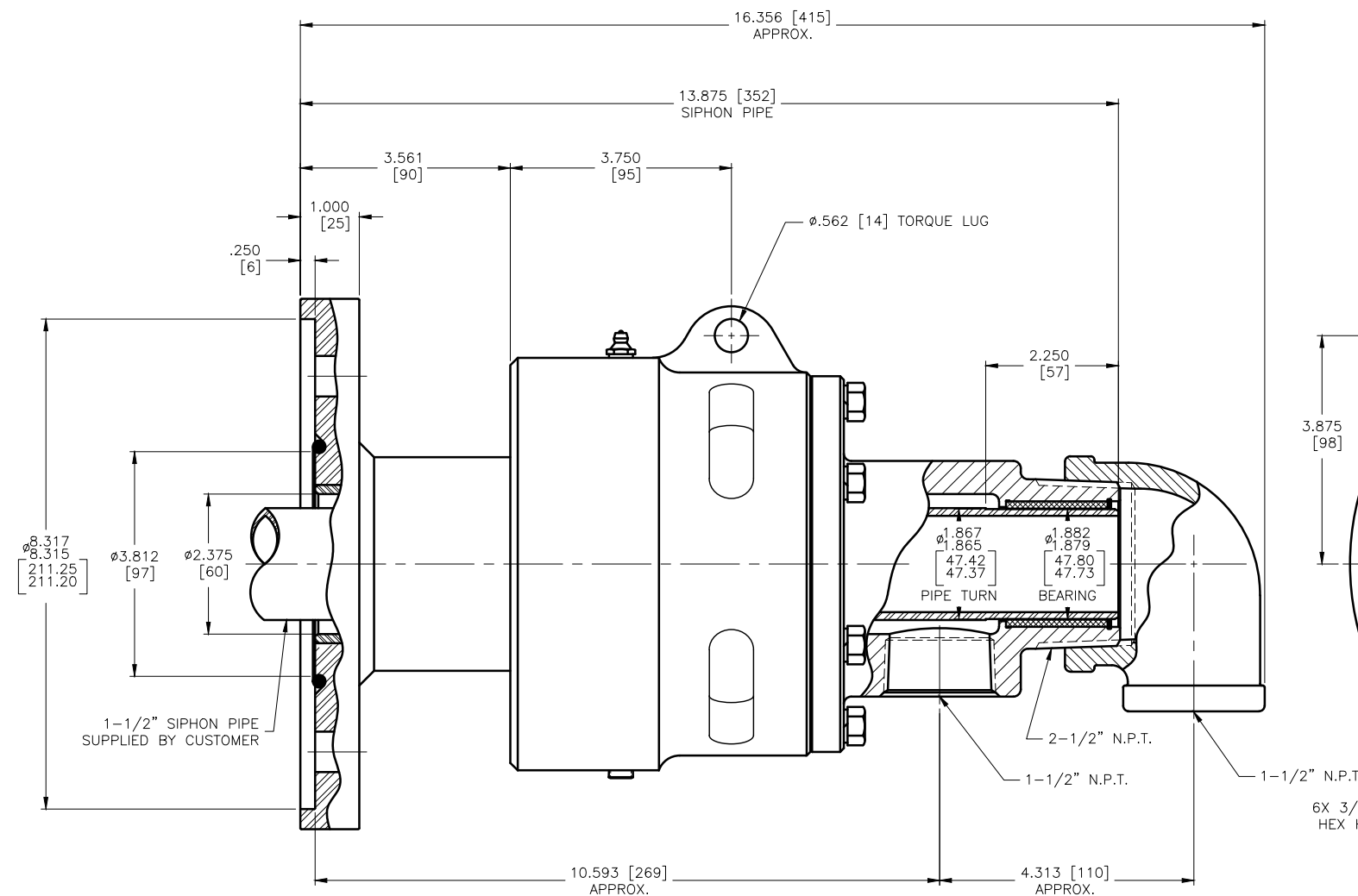
750 R.P.M. (750/MIN) MAX. SPEED

250°F (121°C) MAX. TEMPERATURE

110 G.P.M. (416 L/min) MAX FLOW



4X  $\phi.687$  [17.4] HOLES  
SPACED 90° APART



|                        |          |     |      |                                                                                                                 |  |                                                                                                                   |  |                                                                                                                                                                                                                                                         |  |
|------------------------|----------|-----|------|-----------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|                        |          |     |      | SIZE 3/4" <input checked="" type="checkbox"/> D<br>INCH MS 10/16/01<br>SHIP<br>APPD<br>PART NO.<br>6250-002-300 |  | UNLESS SPECIFICALLY<br>TOLERANCED, ALL<br>DIMENSIONS ARE<br>REFERENCE<br>DIMENSIONS IN [ ]<br>ARE IN MILLIMETERS. |  | DEUBLIN COMPANY, ALL RIGHTS RESERVED.<br><b>DEUBLIN COMPANY</b><br><br>WAUKEGAN, ILLINOIS, U.S.A.<br>TITLE: INTERFACE CONTROL<br>DRAWING FOR UNION<br>6250-002-300 |  |
|                        |          |     |      | CUSTOMER                                                                                                        |  | DWD. NO.                                                                                                          |  | CAD DRAWING                                                                                                                                                                                                                                             |  |
| A FLOW WAS 90 GPM MAX. |          |     |      | 05/075 04/09                                                                                                    |  |                                                                                                                   |  | 6250-002-300                                                                                                                                                                                                                                            |  |
| LET.                   | REVISION | ECO | DATE | SGH                                                                                                             |  |                                                                                                                   |  |                                                                                                                                                                                                                                                         |  |