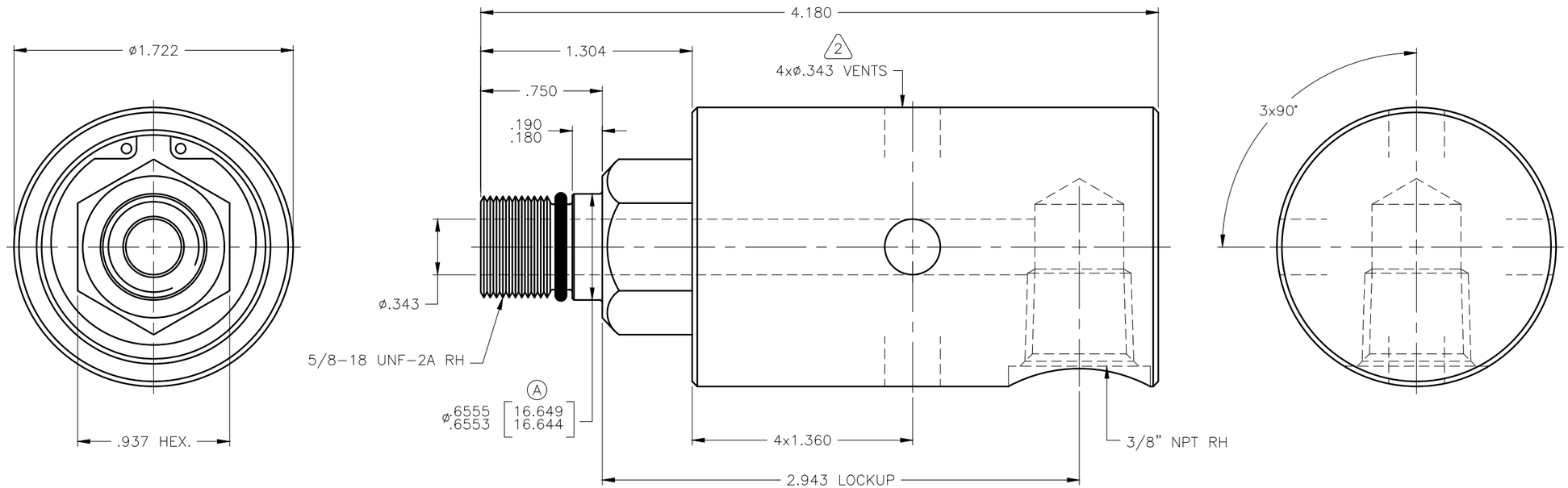
DWG. NO.
1115–680–403

NOTES:

1 – THIS UNION IS A CONTROLLED LEAKAGE AIR DESIGN. SMALL AMOUNTS OF AIR LEAKAGE FROM THE VENT HOLES IS NORMAL.



OPERATING DATA:
AIR SERVICE
150 PSI MAX. PRESSURE
15000 RPM MAX. SPEED
250°F MAX. TEMPERATURE

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LET.	REVISION	ECO	DATE	SIGN
A	UPDATED PILOT DIMENSION	001540	10/09	JK

SCALE	2:1	DWG SIZE C
DRN	GA	01/19/04
ENGR	GA	01/19/04
APPD		
PART NO.	1115–680–403	
CUSTOMER		

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE REFERENCE

DIMENSIONS IN [ ] ARE IN MILLIMETERS.

DEUBLIN COMPANY
WAUKEGAN, ILLINOIS, U.S.A.

TITLE: INTERFACE CONTROL DRAWING FOR DEUBLIN UNION 1115–680–403

DWG. NO. C.A.D DRAWING
1115–680–403