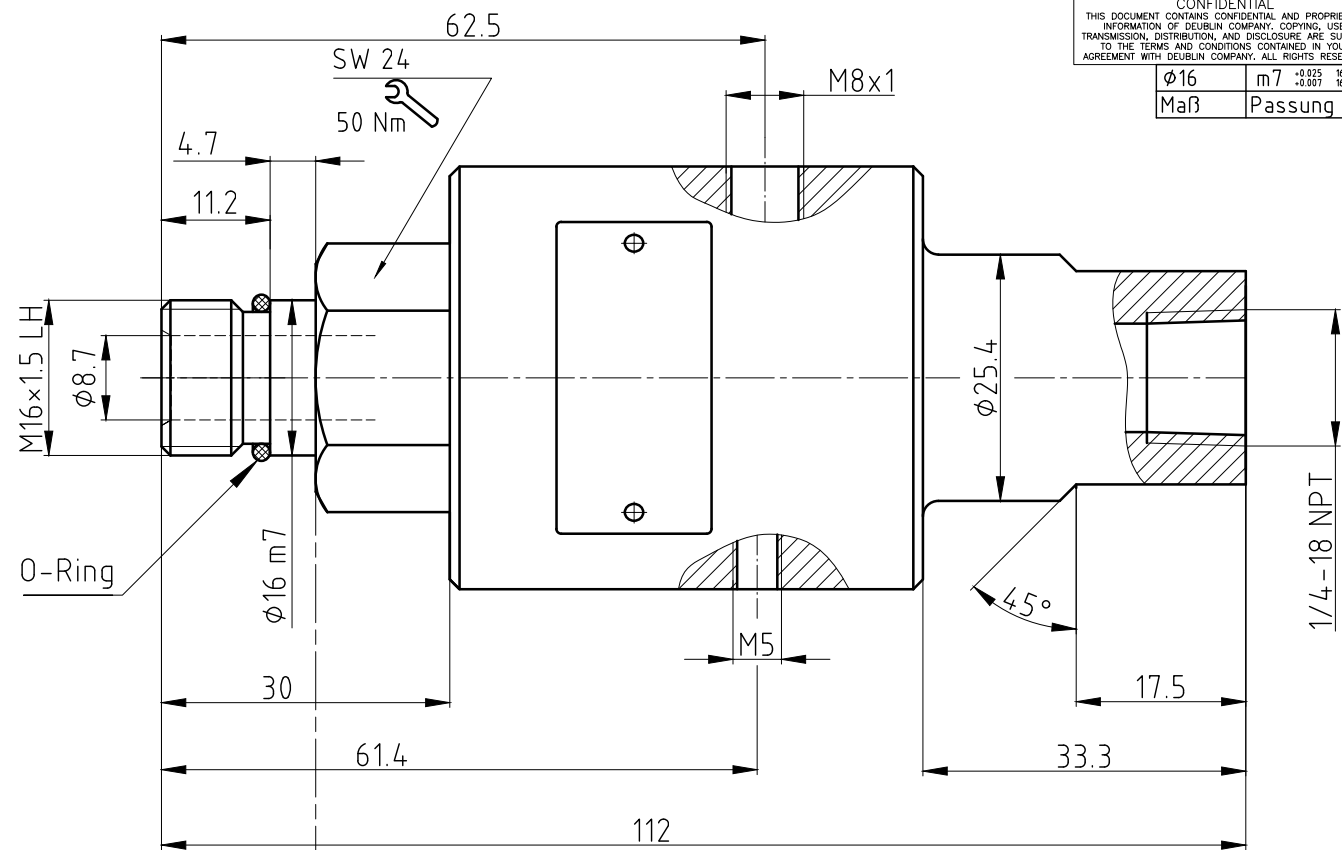
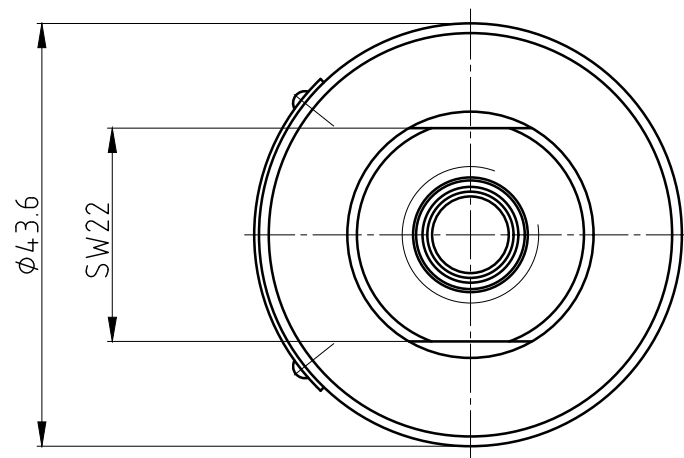
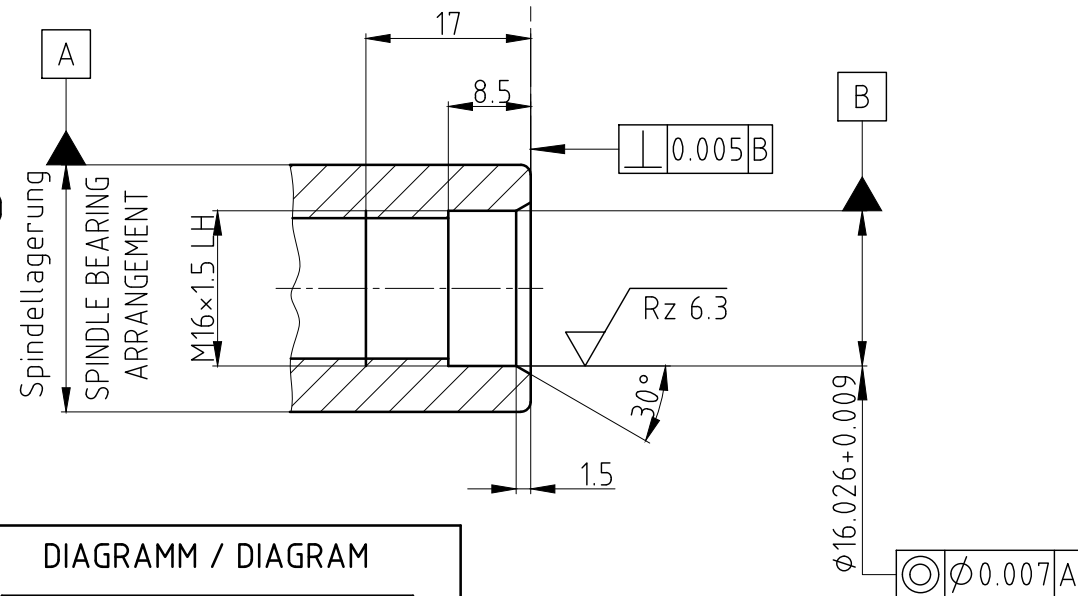


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|     |         |        |        |
|-----|---------|--------|--------|
| φ16 | m7      | +0.025 | +0.025 |
| Maß | Passung | -0.007 | -0.007 |



Spindelende des Kunden  
CUSTOMER'S SPINDLE END

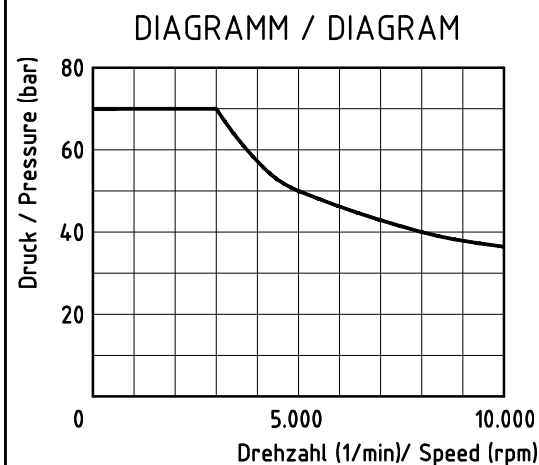


Max. Druck und max. Drehzahl gleichzeitig sind zu vermeiden. Zuordnung  
siehe Diagramm.

OPERATION AT MAXIMUM PRESSURE COMBINED WITH MAXIMUM SPEED SHOULD BE AVOIDED.  
IF THE OPERATING CONDITIONS ARE CLOSE TO THESE LIMITS, LOOK ON THE DIAGRAM.

### OPERATING DATA / Betriebsdaten

| MEDIA/Medium         | COOLANT   | KSS         |
|----------------------|-----------|-------------|
| p max.               | 1000 PSI  | 70 bar      |
| n max.               | 10000 RPM | 10000 1/min |
| t max.               | 160 °F    | 70 °C       |
| Q max.               | 13.2 GPM  | 50 l/min    |
| FILTRATION/Filterung | 60 µm     | 60 µm       |



SCALE: 2:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN ROTATING UNION  
DEUBLIN Drehdurchführung

NO. 1116-733-143

SHEET  
A2

UNLESS SPECIFICALLY TOLERANCED, ALL  
DIMENSIONS ARE CONSIDERED REFERENCE