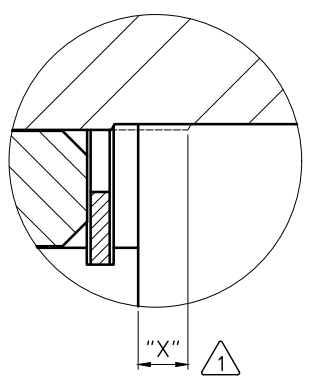
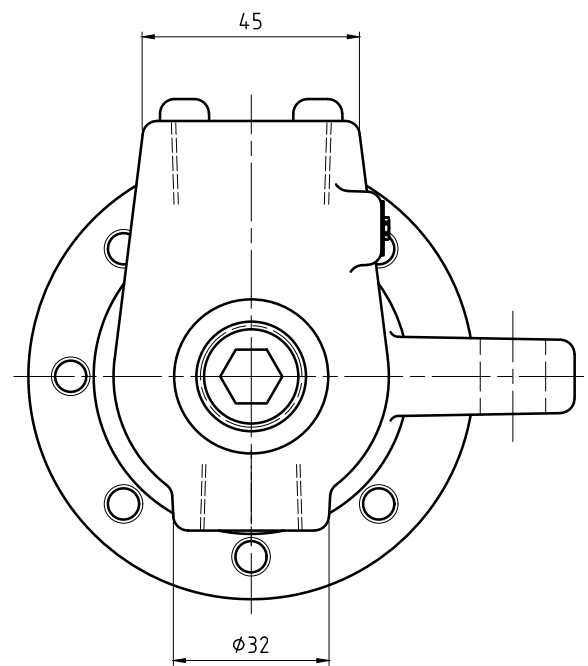
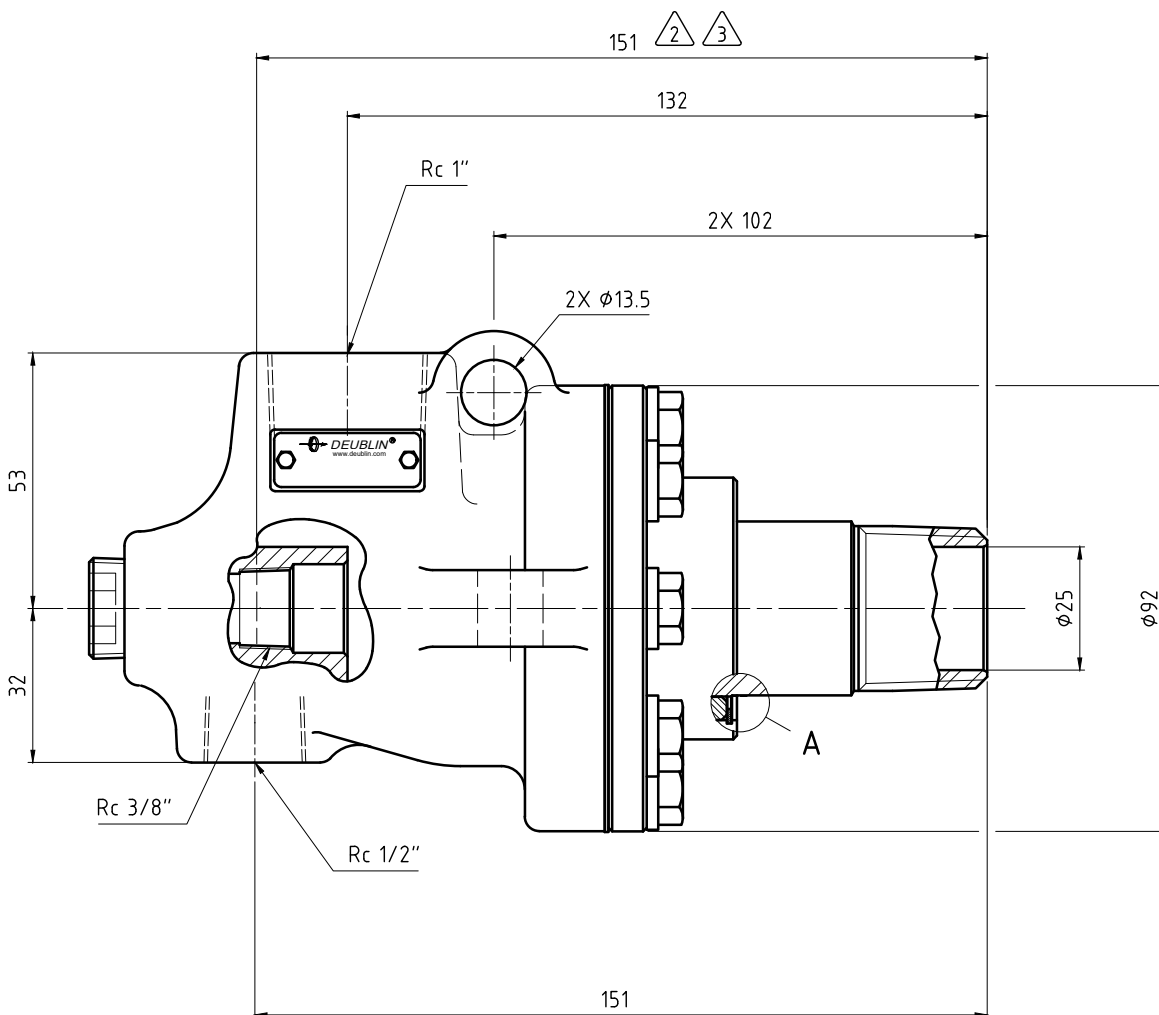
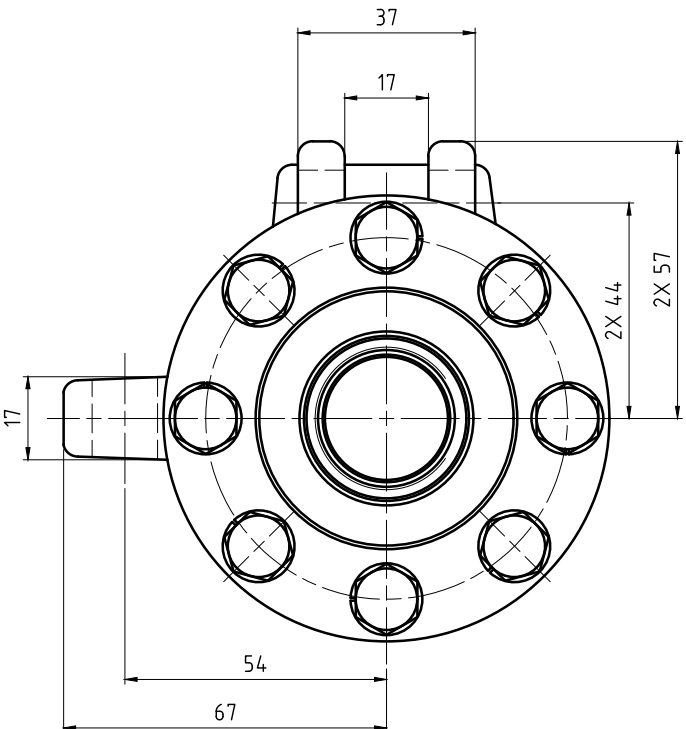
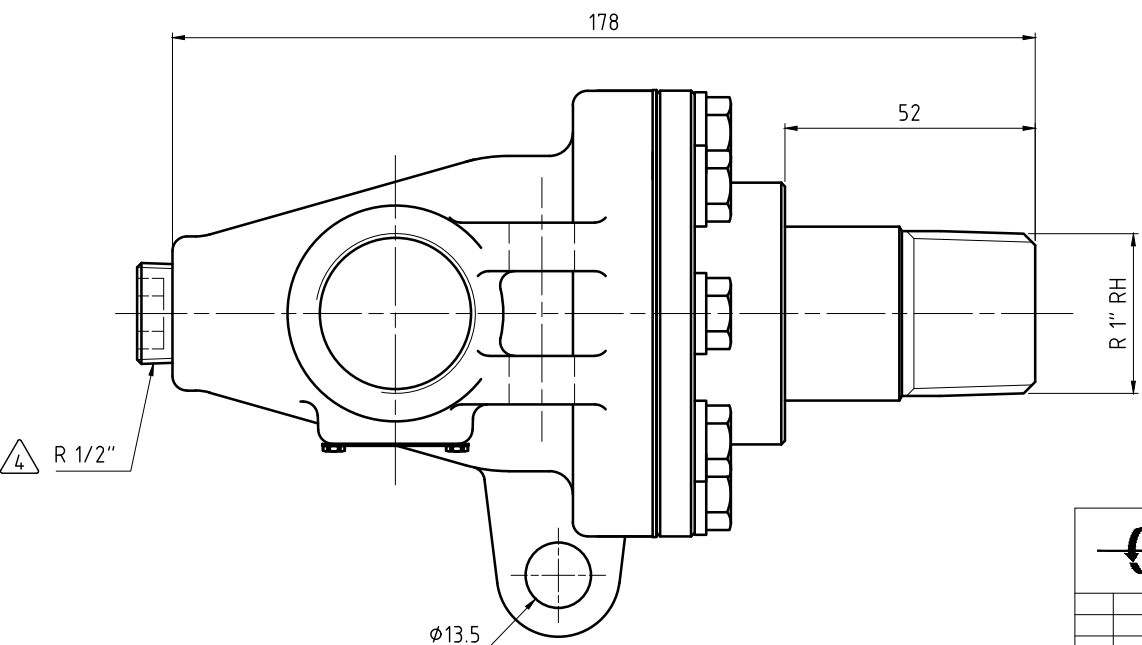


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- NOTES:
- 1 - SEAL MUST BE REPLACED WHEN "X" DIMENSION EXCEEDS 6.3 mm. CONTACT DEUBLIN FOR APPROPRIATE SERVICE KIT.
  - 2 - PIPE LENGTH INTO UNION.
  - 3 - PIPE SUPPLIED BY CUSTOMER.
  - 4 - PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.



SEAL WEAR DETAIL  
A (5:1)



| OPERATING DATA |         |                       |                       |
|----------------|---------|-----------------------|-----------------------|
| MEDIA          |         | WATER                 | STEAM                 |
| PRESSURE       | MAXIMUM | 13.8 bar              | 8.6 bar               |
| TEMPERATURE    | MAXIMUM | 178 °C                | 178 °C                |
| SPEED          | MAXIMUM | 200 min <sup>-1</sup> | 200 min <sup>-1</sup> |
| DRY RUN        |         | NO                    |                       |



PROJECTION: 

|            |          |
|------------|----------|
| DATE       | NAME     |
| 08/29/2013 | lgalindo |
| 03/17/2014 | L. Freed |
| APPD.      |          |

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

|       |              |     |      |      |
|-------|--------------|-----|------|------|
| ISSUE | MODIFICATION | ECO | DATE | SIGN |
|       |              |     |      |      |

SCALE: 1:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: UNION TYPE C FIXED SIPHON  
BRONZE TRIM Rc PORTS R 1" RH RTR

NO. BC-54065-16-50B

SHEET A2