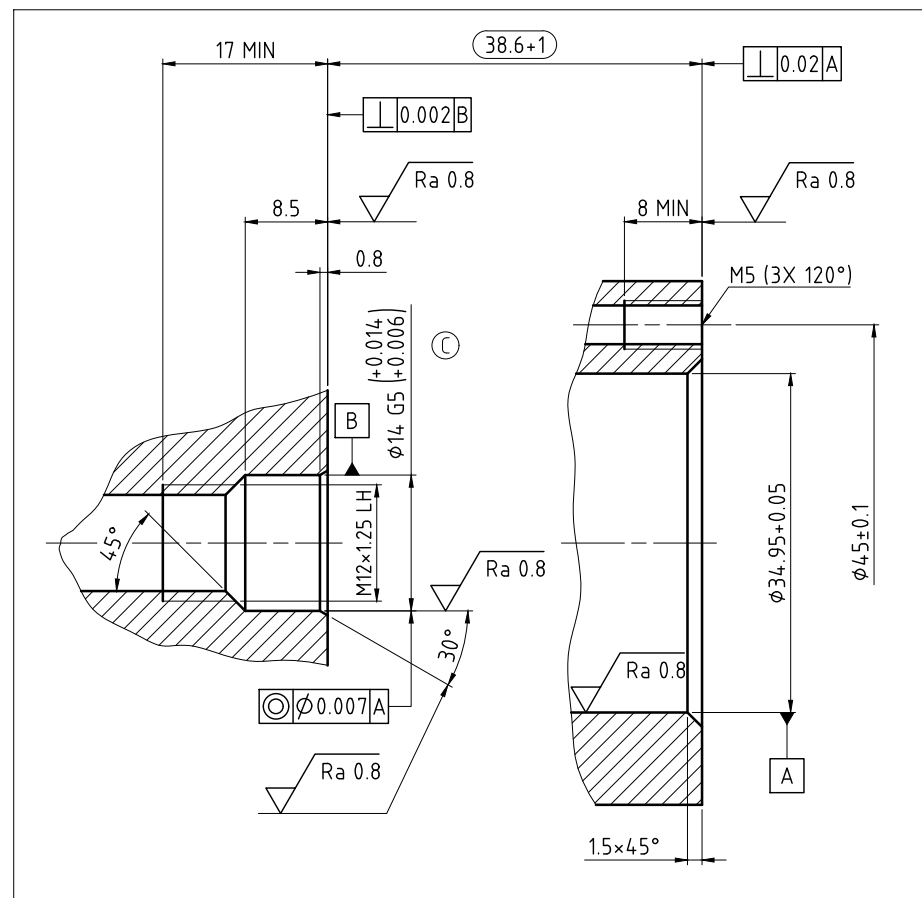
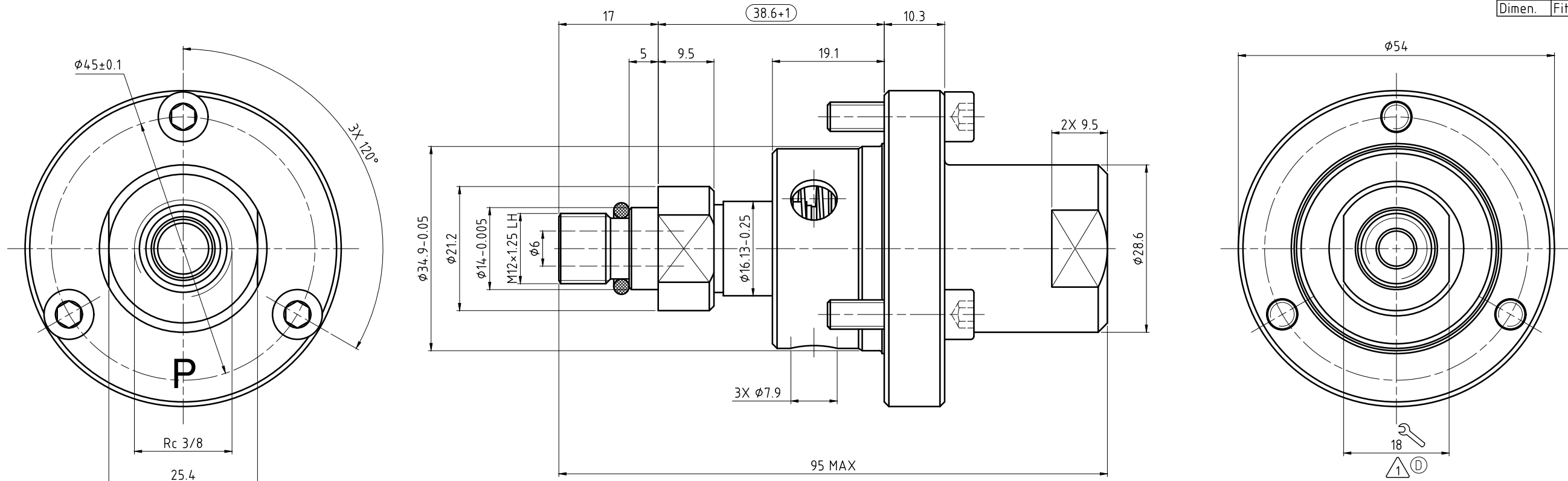


NOTES:
① - TORQUE TO 15 Nm ①

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Ø14	G5	+0.014 +0.006	+0.014 +0.006
Dimen.	Fit		



OPERATING DATA			
MEDIA		COOLANT	MQL
PRESSURE	MAXIMUM	140 bar	10 bar
	MINIMUM	-- bar	-- bar
MAXIMUM SPEED		30000 min ⁻¹	30000 min ⁻¹
FLOW RATE	MAXIMUM	24.3 l/min	⑤95 Nl/min
	MINIMUM	-- l/min	-- Nl/min
TEMPERATURE	MAXIMUM	71 °C	71 °C
	MINIMUM	5 °C	5 °C
AXIAL FORCE		12.7 N/bar	⑤
DRY RUN		UNLIMITED	



SCALE: 2:1
MATERIAL: INTERFACE CONTROL DRAWING

				DATE	NAME
				DRN.	02/26/07
				ENGR.	02/26/07
				APPD.	FD
D	REVISED/TORQUE ADDED	0184.97	06/12	FD	
C	REVISED DIMENSION	0144.53	07/11	NR	
B	UPDATED LIMITS	0065.29	06/09	AL	
ISSUE	MODIFICATION	ECO	DATE	SIGN	

TITLE:	DEUBLIN UNION
NO.	1129-036-327
SHEET	A2

UNLESS SPECIFICALLY TOLERANCED, ALL
DIMENSIONS ARE CONSIDERED REFERENCE