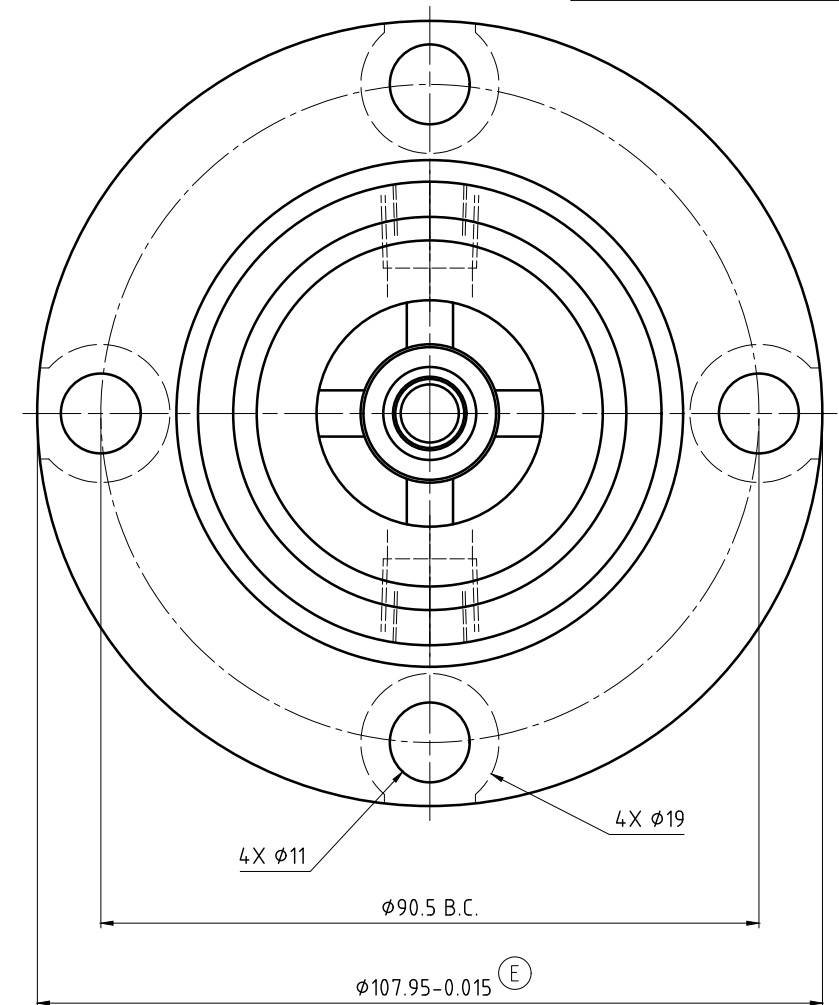
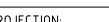


6 - TIGHTEN MOUNTING BOLTS TO 40 ± 5 Nm,
 USING A CROSS PATTERN
 TIGHTENING SEQUENCE.



 DEUBLIN COMPANY WAUKEGAN, ILLINOIS, U.S.A.					PROJECTION: 		SCALE: 1.5:1		MATERIAL: INTERFACE CONTROL DRAWING	A
							TITLE: DEUBLIN UNION 2-PASSAGE AIR INNER / COOLANT OUTER			
J	CHAMFER 15-30° ADDED	042096	05/17	FD	DRN.	10/09/07	LG	NO. 2620-440-252		SHEET A2
H	#95, 127 ADDED	001800	05/08	FD	ENGR.					
G	CORRECTED LIMITS	8735	11/07	JK	APPD.					
F	ADDED DRAIN PLUG	8122	10/07	LG						
E	REV. & REDRAWN	8121	10/07	LG	UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE					
ISSUE		MODIFICATION	ECO	DATE						