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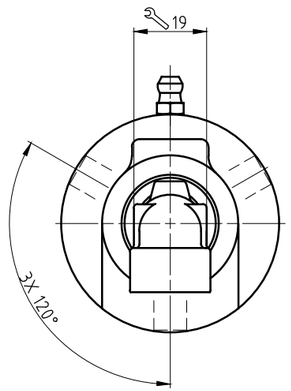
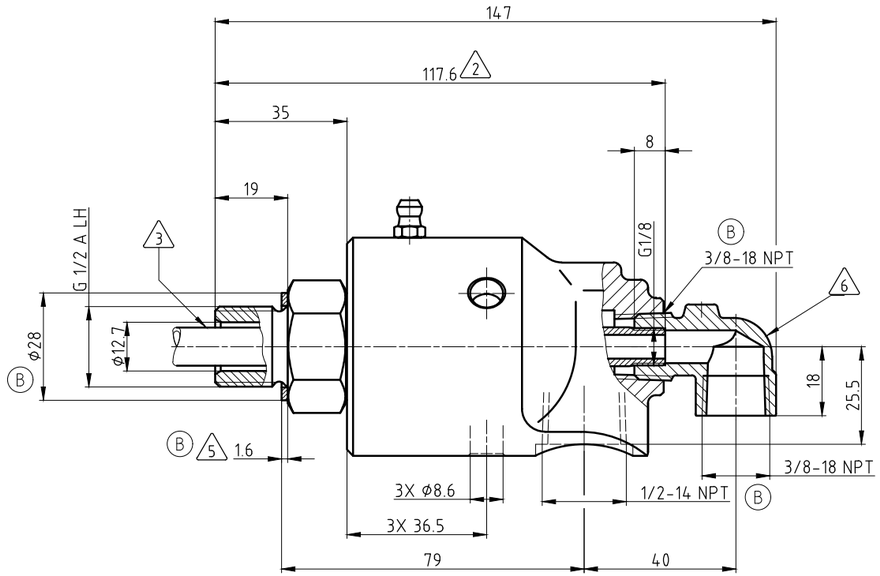
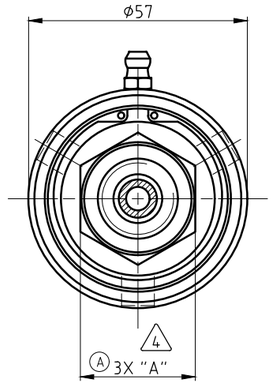
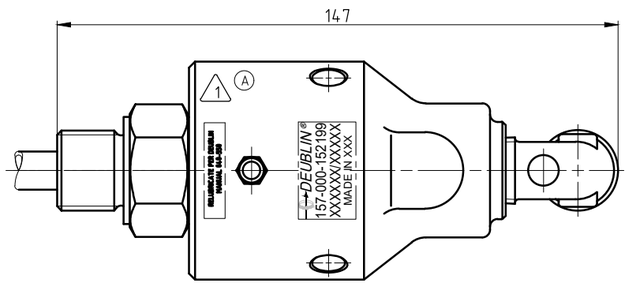
Ⓐ NOTES:

1. CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
2. PIPE LENGTH.
3. PIPE SUPPLIED BY CUSTOMER.
4. DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES.
5. GASKET THICKNESS.
6. FITTING TO BE ASSEMBLED HAND-TIGHT, OR MAY BE SHIPPED UNASSEMBLED.









OPERATING DATA			
MEDIA	WATER	SATURATED STEAM (INTERMITTENT)	THERMAL OIL
PRESSURE MAX.	50 bar	1 bar	6.6 bar
SPEED MAX.	3500 min^{-1}		
TEMPERATURE MAX.	121 °C		
DRY RUN (WITHOUT ANY MEDIA)	NO		
RECOMMENDED FILTRATION	60 micron		

Ⓑ

Ⓐ

4 HEX SIZES		WRENCHES	
UNITS	"A"	30mm	1 1/8"
METRIC [mm]	30-0.13	✓	☒
IMPERIAL [in]	1.125-0.006	✓	✓

ISSUE	MODIFICATION	ECO	DATE	SIGN
B	SEE ECO	60341	03/21	MSk
A	SEE ECO	056312	05/20	MZe

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

DEUBLIN
HOERBIGER Rotary Solutions

PROJECTION:

	DATE	NAME
DRN.	20.05.2014	MV
ENGR.	20.05.2014	CW
APPD.		

SCALE: 1:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN ROTATING UNION
DEUBLIN Drehdurchführung

NO. 157-000-152199

SHEET A2