CONFIDENTIAL
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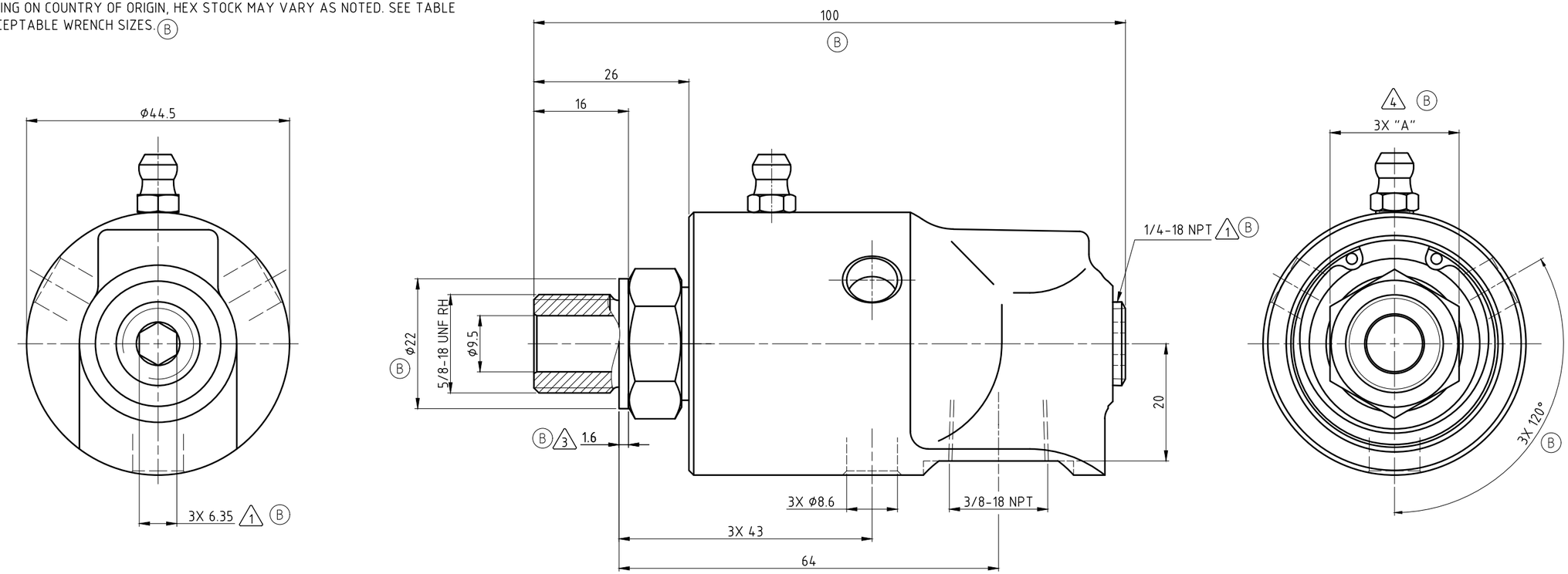
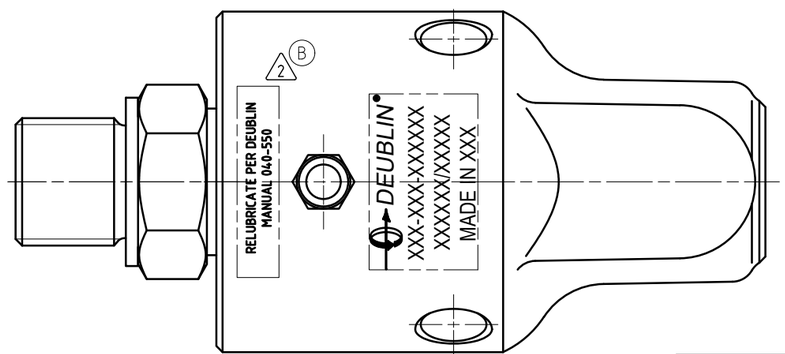
NOTES:

1. PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.
2. CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM FOR INSTRUCTION MANUAL: 040-550
3. GASKET THICKNESS. (B)
4. DEPENDING ON COUNTRY OF ORIGIN, HEX STOCK MAY VARY AS NOTED. SEE TABLE FOR ACCEPTABLE WRENCH SIZES. (B)





(B)

OPERATING DATA		
MEDIA	WATER	THERMAL OIL
PRESSURE MAX.	50 bar	6.6 bar
SPEED MAX.	3500 min^{-1}	
TEMPERATURE MAX.	93 °C	
DRY RUN (WITHOUT ANY MEDIA)	NO	
RECOMMENDED FILTRATION	60 micron	

4 B

HEX SIZES		WRENCHES	
UNITS	"A"	22mm	7/8"
METRIC [mm]	22-0.33	✓	✓
IMPERIAL [in]	22.23-0.013	☒	✓

DEUBLIN HOERBIGER Rotary Solutions

PROJECTION:

	DATE	NAME
DRN.	5/15/2020	MSvetlecich
ENGR.	5/15/2020	RMIKA
APPD.		

ISSUE	MODIFICATION	ECO	DATE	SIGN
B	SEE CO	60034	1/21	MTS
A	RELEASE	056336	05/20	MTS

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

SCALE: 2:1

MATERIAL: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN UNION

NO. 57-050-003

SHEET A2