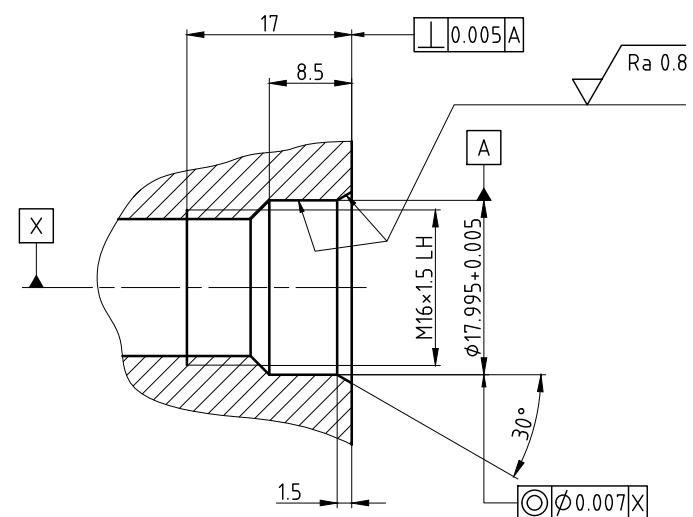
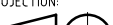


- ① - OPERATION AT MAXIMUM PRESSURE COMBINED WITH MAXIMUM SPEED SHOULD BE AVOIDED.
- ② - PLUGS INSTALLED HAND TIGHT FROM FACTORY. IF PORTS ARE NOT UTILIZED, TIGHTEN BEFORE USE (3X R 1/4").
- 3 - WHEN MOUNTING THE UNION IN THE VERTICAL POSITION THE DRAIN LINE MUST BE POSITIONED NO HIGHER THAN THE VENT HOLE.
- 4 - WHEN MOUNTING THE UNION IN THE HORIZONTAL POSITION THE DRAIN LINE MUST BE POSITIONED DOWNWARD (6 O'CLOCK).
- 5 - CHECK VALVE RECOMMENDED (SUPPLIED BY CUSTOMER).



OPERATING DATA 			
MEDIA		COOLANT	MLQ
PRESSURE	MAXIMUM	140 bar	10 bar
	MINIMUM	1 bar	1 bar
FLOW RATE	MAXIMUM	24.3 L/min	1133 NL/sec
	MINIMUM	- L/min	- NL/sec
TEMPERATURE	MAXIMUM	71 °C	71 °C
	MINIMUM	5 °C	5 °C
SPEED	MAXIMUM	20000 min ⁻¹	20000 min ⁻¹
DRY RUN		UNPRESSURIZED ONLY	

					PROJECTION: 		SCALE: 2:1		A
							MATERIAL:		
					DATE	NAME	TITLE: INTERFACE CONTROL DRAWING DEUBLIN COOLANT UNION		
					DRN.	galindolm			
					ENGR.				
					APPD.				
B	UPDATE TO MS	009862	05/10	LG	UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE			NO. 1109-827-212	
ISSUE	MODIFICATION	FCO	DATE	SIGN					
							SHEET A2		