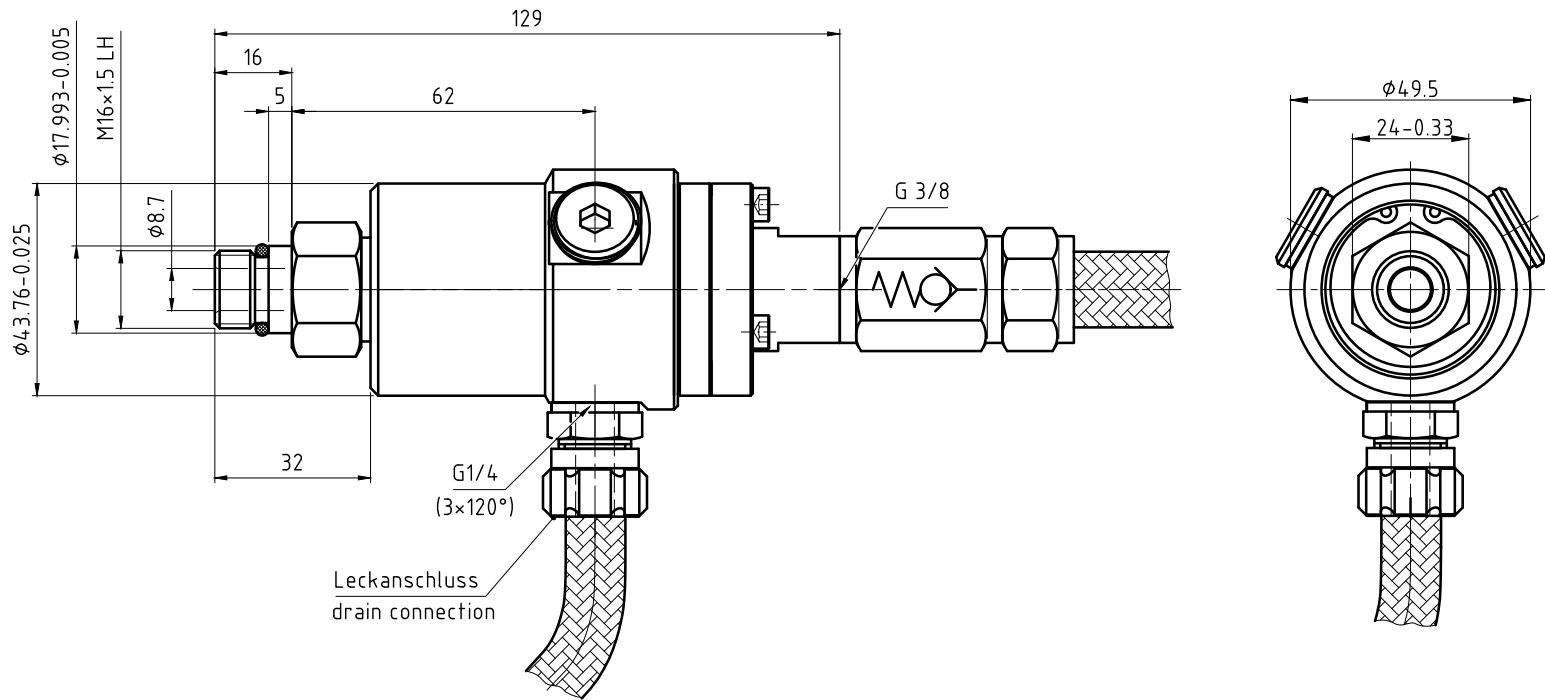
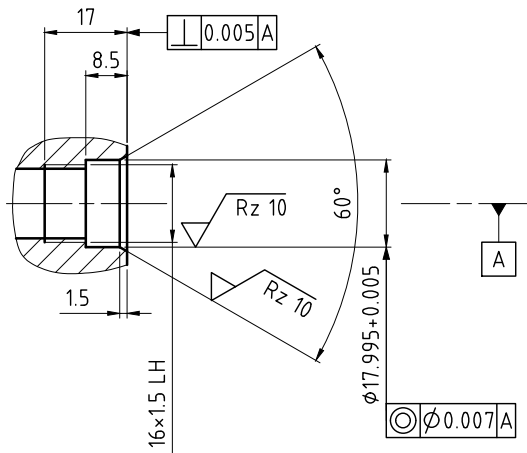


NOTES:

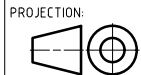
1. When mounting the UNION in the vertical position the drain line must be positioned no higher than the vent hole.
2. When mounting in the horizontal position the drain line must be positioned downward (6 o'clock).
3. Check valve recommended (supplied by customer).

Customers spindle end



OPERATING DATA

MEDIA		COOLANT	MQL
PRESSURE	MAXIMUM	70 bar	10 bar
	MINIMUM	0.5 bar	0.5 bar
FLOW RATE	MAXIMUM	21.8 L/min	17.6 L/sec
	MINIMUM	3 L/min	6 L/sec
TEMPERATURE	MAXIMUM	70 °C	70 °C
	MINIMUM	5 °C	5 °C
MAXIMUM SPEED		12000 min ⁻¹	12000 min ⁻¹
DRY RUN		UNPRESSURIZED ONLY	



SCALE: 1:1

MATERIAL:

TITLE:

INTERFACE CONTROL DRAWING

NO.

902-138-188

SHEET

A2

A
ISSUE
MODIFICATION
ECO
DATE
SIGN

UNLESS SPECIFICALLY TOLERANCED, ALL
DIMENSIONS ARE CONSIDERED REFERENCE