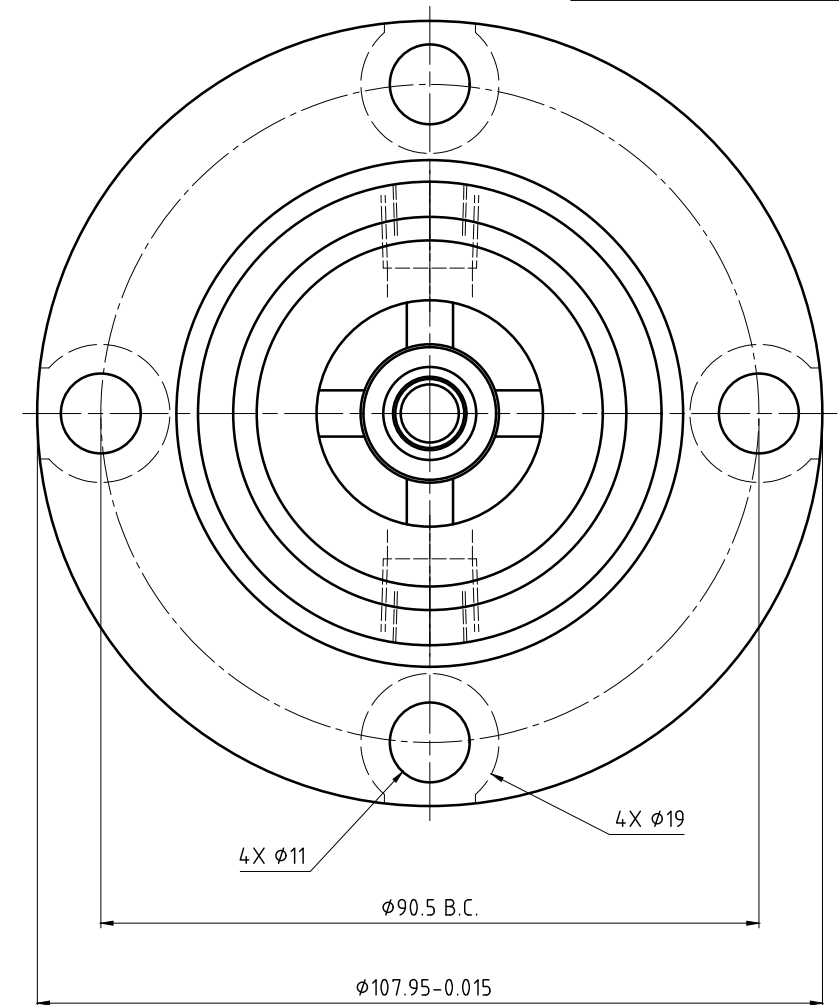
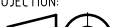


⑥- TIGHTEN MOUNTING BOLTS USING A CROSS PATTERN TIGHTENING SEQUENCE TO 40 ± 5 N-m.



Technical drawing of a mechanical part with a wavy profile and a stepped shaft. The drawing includes various dimension lines, surface texture symbols (Ra 1.6), and feature control frames. Key features include a central shaft with a diameter of $\phi 19.1 \pm 0.03$, a total length of $\phi 107.962 \pm 0.022$, and a stepped section with a diameter of 10.3 ± 0.3 . Surface texture is specified as Ra 1.6 for several areas. Feature control frames indicate material and surface texture requirements for different sections.

 DEUBLIN COMPANY WAUKEGAN, ILLINOIS, U.S.A.					PROJECTION: 		SCALE: 1.5:1		A
							MATERIAL: INTERFACE CONTROL DRAWING		
					DATE	NAME	TITLE: DEUBLIN UNION 2-PASSAGE AIR INNER / COOLANT OUTER		
					DRN.	02/06/09 CW			
					ENGR.	02/06/09 HJH			
					APPD.		NO. 2620-420-252		SHEET A2
ISSUE	MODIFICATION	ECO	DATE	SIGN	UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE				