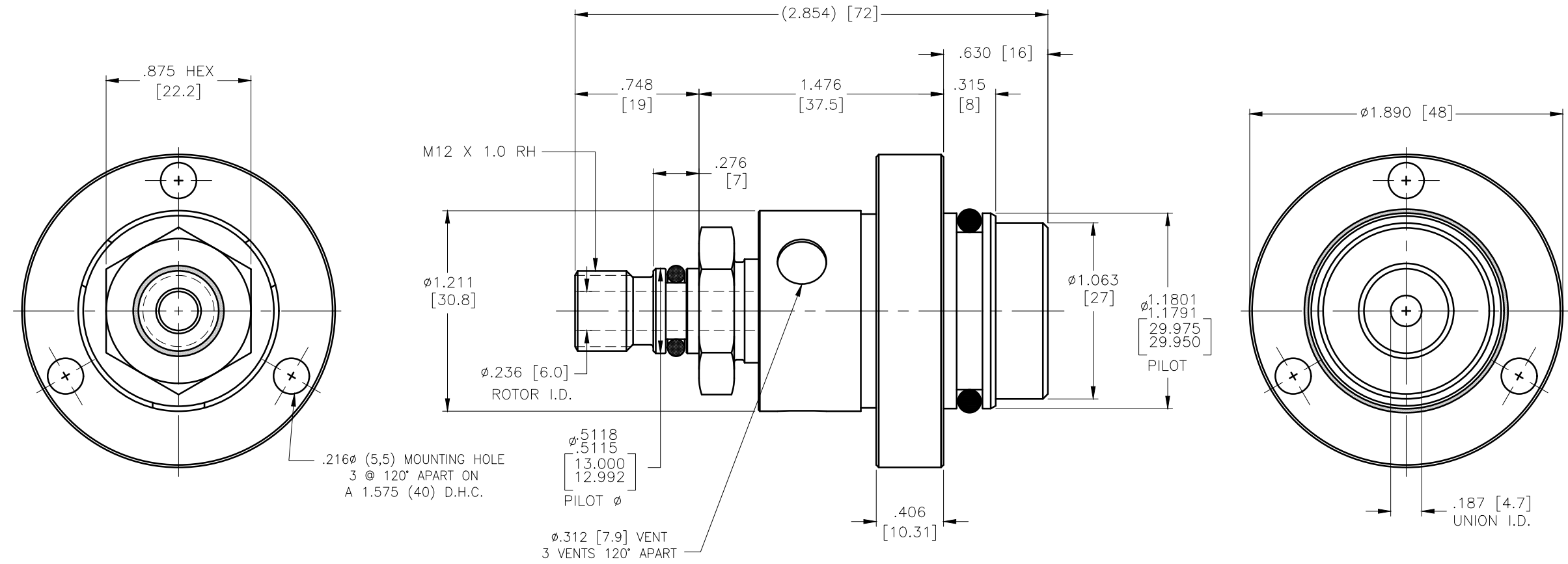




* THIS UNION HAS 3,5mm OF
POP-OFF CAPABILITY

Ⓑ

OPERATING DATA			
MEDIA		COOLANT	MQL
PRESSURE	MAXIMUM	140 bar	10 bar
	MINIMUM	1.0 bar	1.0 bar
FLOW RATE	MAXIMUM	24.3 L/min	19.6 L/sec
	MINIMUM	6 L/min	6 L/sec
TEMPERATURE	MAXIMUM	70 °C	70 °C
	MINIMUM	5 °C	5 °C
MAXIMUM SPEED		30000 min ⁻¹	30000 min ⁻¹
AXIAL FORCE		12.7 N/bar	
DRY RUN		UNPRESSURIZED ONLY	

PATENTED USA, #5,617,879, AND OTHER FORIEGN COUNTRIES.

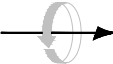
						SCALE	2:1	DWG SIZE	C
						DRN	RM	02/02/05	
						ENGR	ZK	02/02/05	
						APPD	ARS	02/02/05	
						PART NO.			
						1129-330-342			
						CUSTOMER			
B	REVISED OPERATING DATE	002549	12/09	JK					
A	6.3 GPM [24L/MIN] FLOW WAS 3.5 GPM [13.2 L/MIN]	6216	05/05	LG					
LET.	REVISION	ECO	DATE	SIGN					

UNLESS SPECIFICALLY
TOLERANCED, ALL
DIMENSIONS ARE
REFERENCE

DIMENSIONS IN []
ARE IN MILLIMETERS.

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WAUKEGAN, ILLINOIS, U.S.A.

TITLE:
INTERFACE CONTROL DRAWING

DWG. NO. 1129-330-342

C.A.D DRAWING