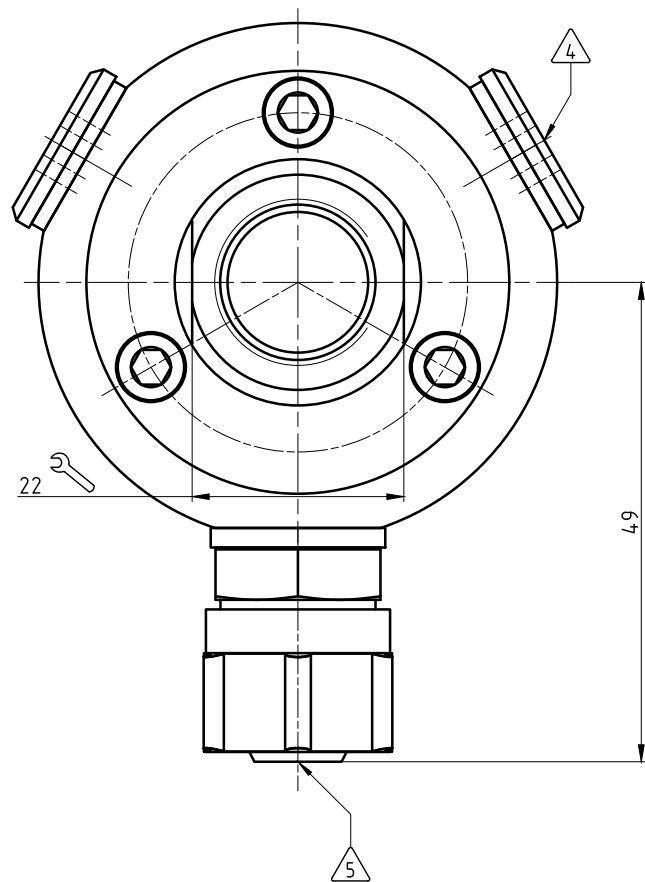


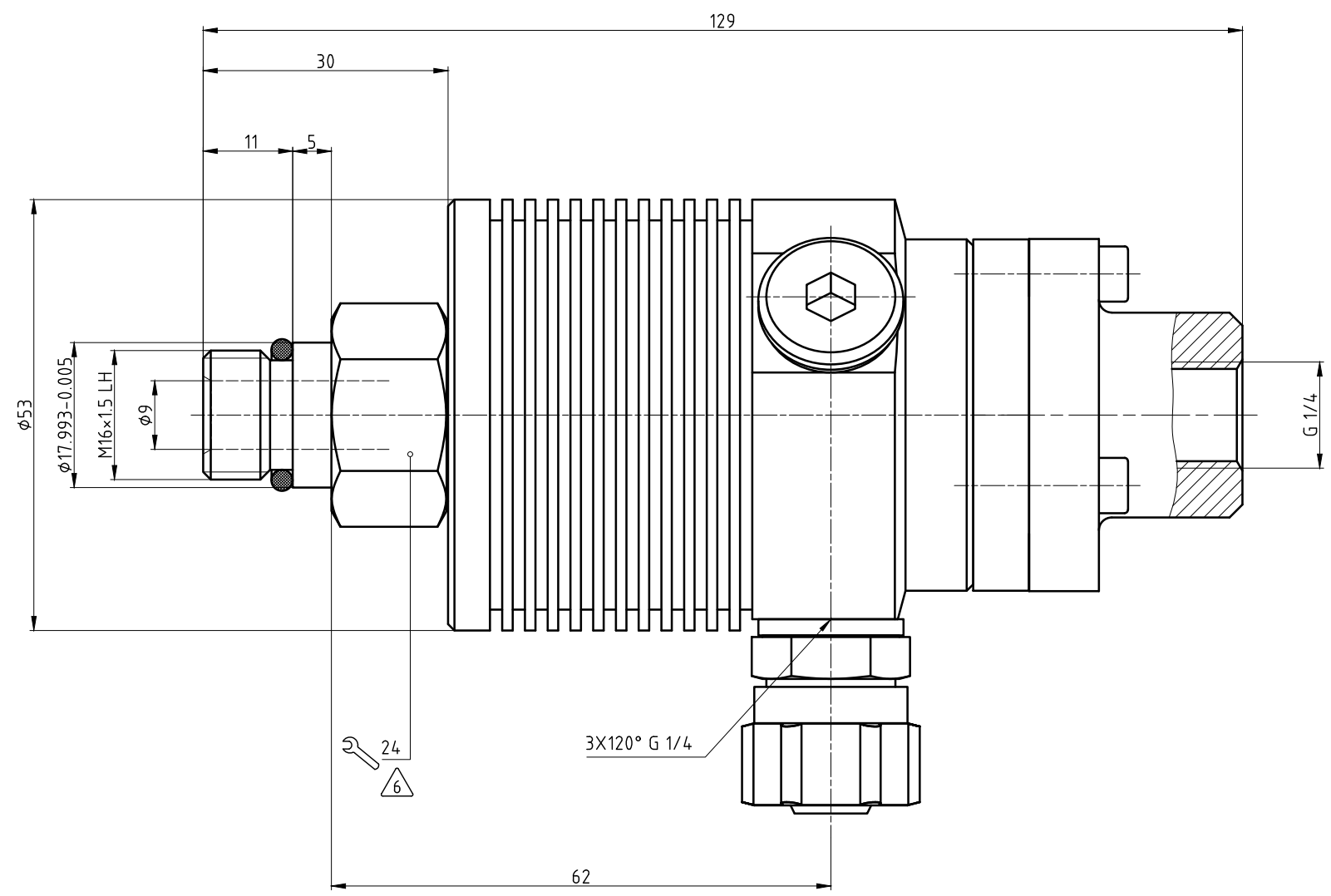
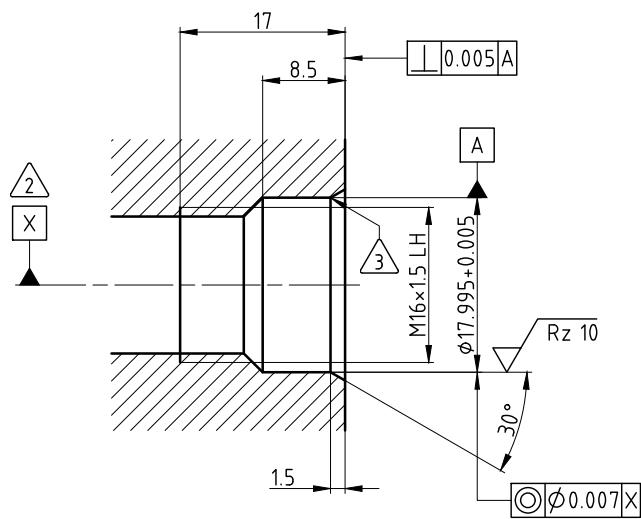
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NOTES:

- 1 - CONTACT DEUBLIN OR VISIT WWW.DEUBLIN.COM
FOR INSTRUCTION MANUAL: 040-552.
- 2 - SPINDLE BEARING ARRANGEMENT
3 - ROUNDED
4 - 2X PIPE PLUG G 1/4
5 - DRAIN PORT, COUPLING G 1/4 (FESTO CK-1/4-PK-9) FOR HOSE NOMINAL SIZE 8 mm.
6 - TORQUE TO 35 Nm.



CUSTOMER INTERFACE



OPERATING DATA

MEDIA		COOLANT	MQL
PRESSURE	MAXIMUM	140 bar	10 bar
	MINIMUM	1 bar	1 bar
MAXIMUM SPEED		20000 min ⁻¹	20000 min ⁻¹
FLOW RATE	MAXIMUM	24.3 l/min	621 Nl/min
	MINIMUM	-- l/min	-- Nl/min
TEMPERATURE	MAXIMUM	70 °C	70 °C
	MINIMUM	5 °C	5 °C
DRY RUN		NOT POSSIBLE	



PROJECTION: 

DATE	NAME
25.09.2019	MKi
25.09.2019	FD
APPD.	

UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE

SCALE: 2:1

DOCUMENT: INTERFACE CONTROL DRAWING

TITLE: DEUBLIN ROTATING UNION
DEUBLIN Drehdurchführung

NO. 1108-034-212

SHEET A2