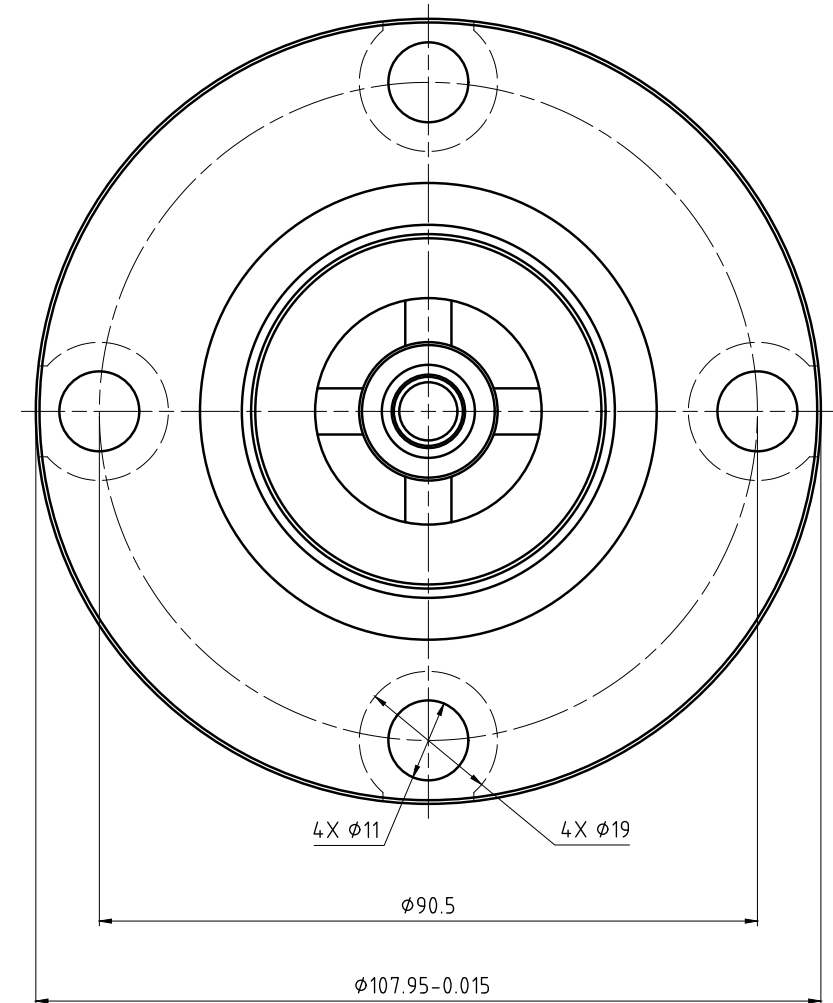
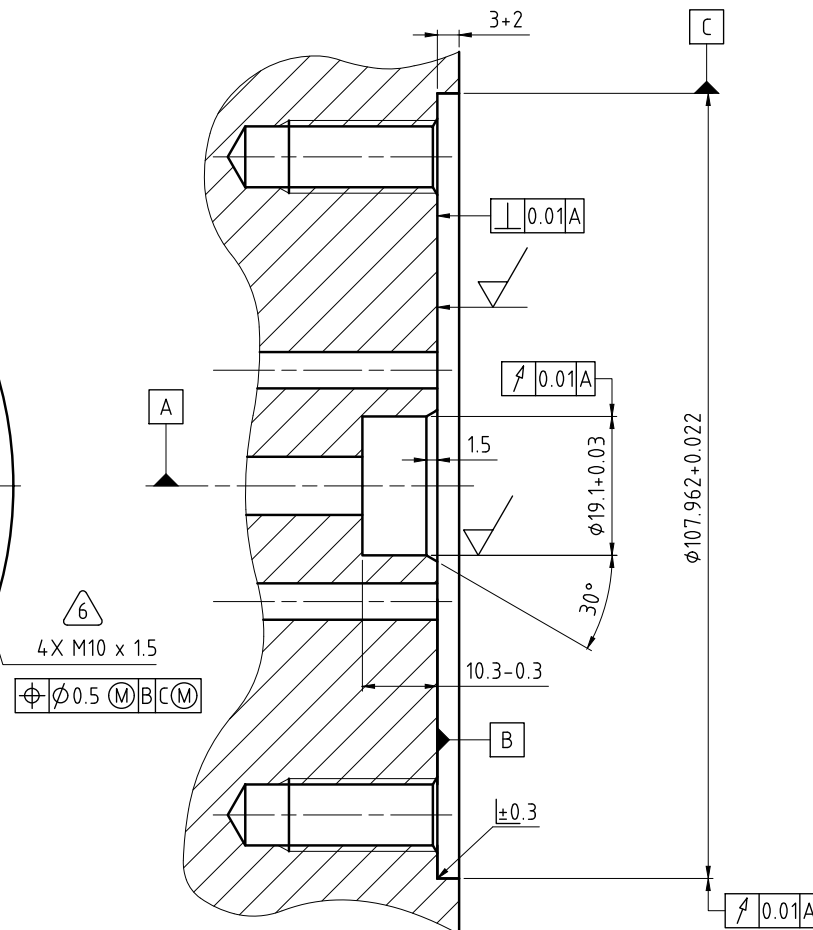


NOTES:

- 1 - WHEN ORDERING FROM DEUBLIN USE PART NUMBER: 2620-040-252.
- 2 - SEE OPERATING DATA CHART FOR P1 & P2 PASSAGE MEDIA.
- 3 - P2 PASSAGES TO BE WITHIN AREA INDICATED AND SHOULD BE SYMMETRICAL. 2X $\phi 4$ MIN. RECOMMENDED.
- 4 - ALTERNATIVE P2 PORT (PLUGGED).
- 5 - DRAIN PORT.
- 6 - TIGHTEN MOUNTING BOLTS TO 40 ± 5 Nm, USING A CROSS PATTERN TIGHTENING SEQUENCE.



Technical drawing of the bottom view of a circular component. The drawing shows a central shaded circular area with a diameter of 47.5 MAX. (P2, 3). Surrounding this is a larger circular area with a diameter of 90.5 (P1, 2). Four small circular features are arranged in a square pattern around the center. The overall diameter is 90.5. The drawing includes dimension lines and callouts for P1, P2, and P3.



 DEUBLIN® <i>Engineered for Performance</i>				PROJECTION: 		SCALE: 1:5:1	
						MATERIAL: INTERFACE CONTROL DRAWING	
				DATE: NAME:		TITLE: DEUBLIN UNION 2-PASSAGE	
G	REVISED ROTOR GEOMETRY	053138	08/19	NR	DRN.	10/09/07	LG
F	CHAMFER 15-30° ADDD	042096	05/17	FD	ENGR.		
E	#95, 12.7 ADD	001800	05/08	FD	APPD.		
D	ADD DRAIN PLUG	8122	10/07	LG			
C	REV. & REDRAWN	8121	10/07	LG			
ISSUED FOR MODIFICATION				NO. 2620-040-252		SHEET A	
UNLESS SPECIFICALLY TOLERANCED, ALL DIMENSIONS ARE CONSIDERED REFERENCE							