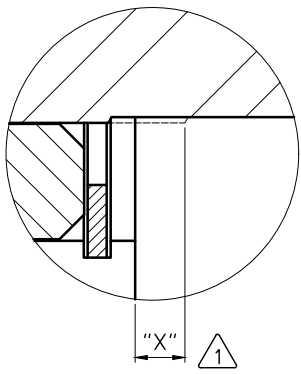
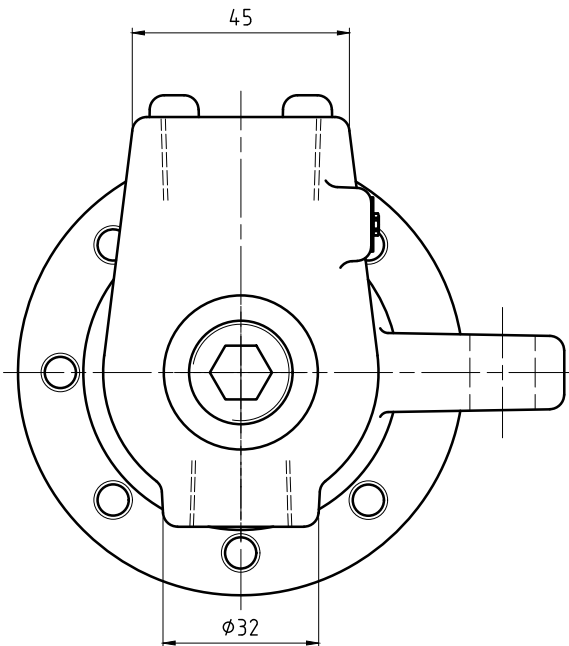
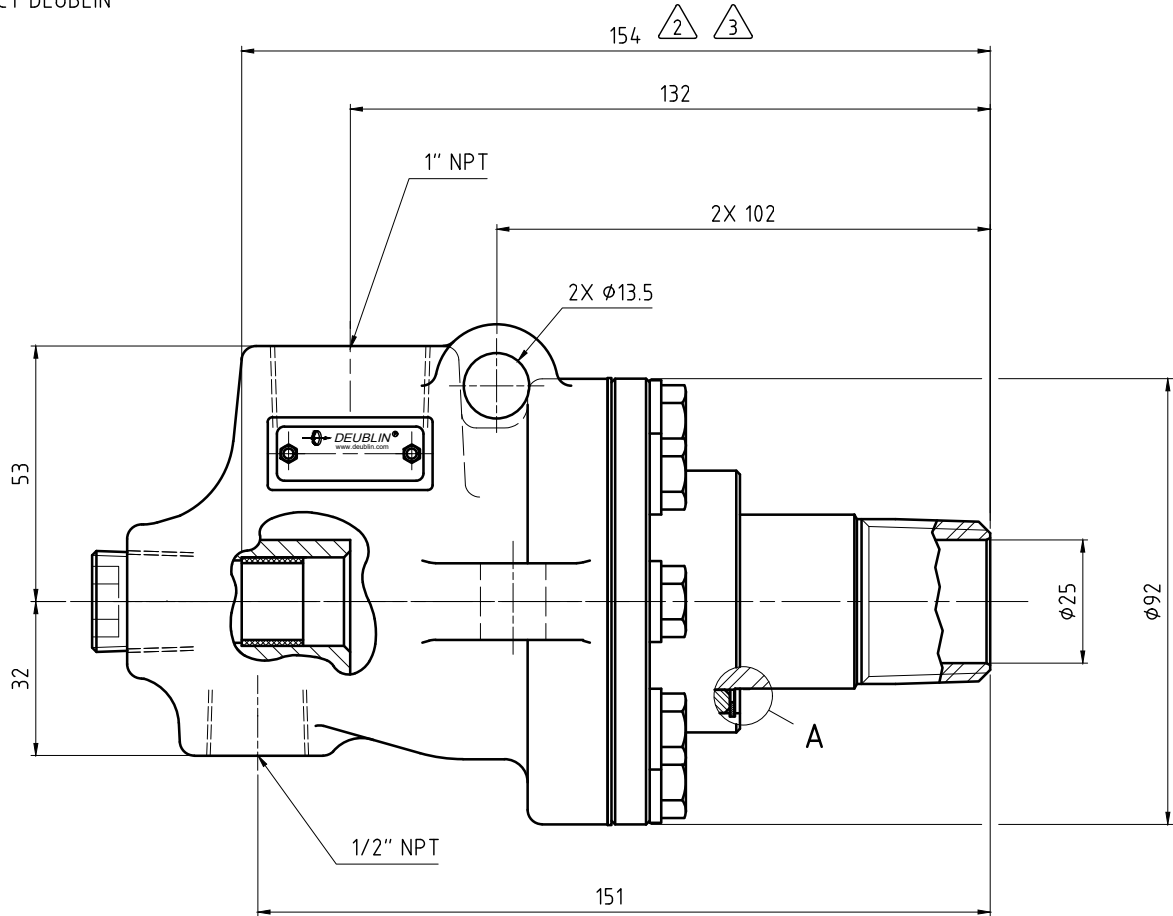
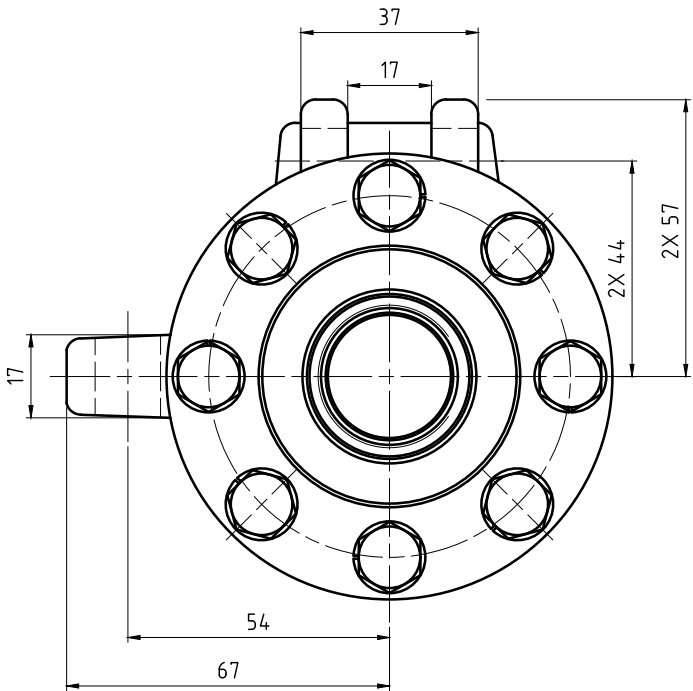


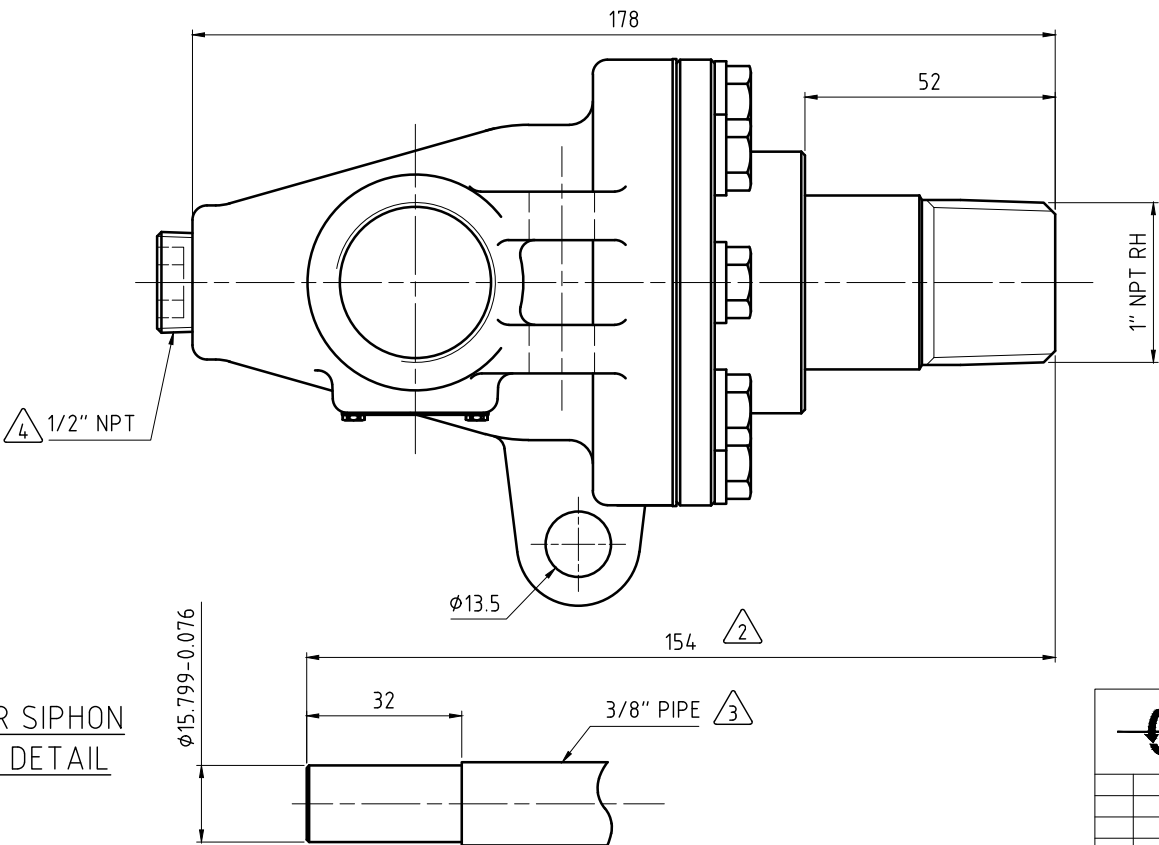
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NOTES:

- 1 - SEAL MUST BE REPLACED WHEN "X" DIMENSION EXCEEDS 6.3 mm. CONTACT DEUBLIN FOR APPROPRIATE SERVICE KIT.
2 - PIPE LENGTH INTO UNION.
3 - PIPE SUPPLIED BY CUSTOMER.
4 - PLUG INSTALLED HAND TIGHT FROM FACTORY. IF PORT IS NOT UTILIZED, TIGHTEN BEFORE USE.



SEAL WEAR DETAIL
A (5:1)



CUSTOMER SIPHON
PIPE END DETAIL

OPERATING DATA		
MEDIA	THERMAL OIL	
PRESSURE	MAXIMUM	6.9 bar
TEMPERATURE	MAXIMUM	232 °C
SPEED	MAXIMUM	400 min ⁻¹
DRY RUN	NO	



SCALE: 1:1
MATERIAL: INTERFACE CONTROL DRAWING

DATE	NAME
DRN. 06/05/19	N. Reyna
ENGR. 06/05/19	L. Freed
APPD.	
ISSUE	MODIFICATION
ECO	DATE
SIGN	

TITLE: UNION TYPE C ROTATING SIPHON
HOT OIL NPT PORTS 1" NPT RH ROTOR
NO. BC-54205-16-20
SHEET A2

UNLESS SPECIFICALLY TOLERANCED, ALL
DIMENSIONS ARE CONSIDERED REFERENCE