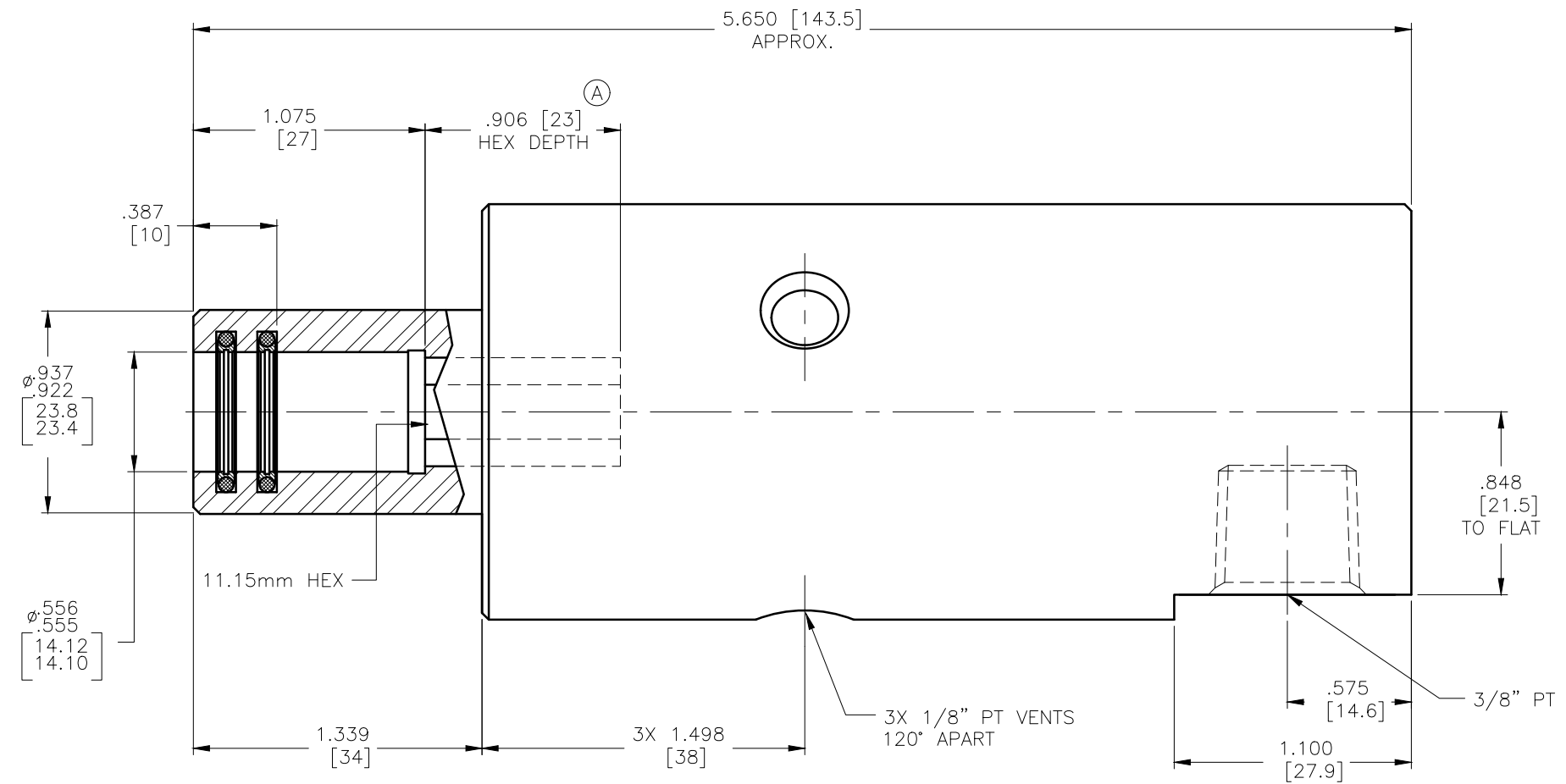


THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION
AND IS NOT TO BE TRANSMITTED, REPRODUCED, USED
OR DISCLOSED TO ANYONE WITHOUT THE WRITTEN PER-
MISSION OF THE DEUBLIN COMPANY.

Technical drawing of a circular mechanical part, likely a flange or end view of a shaft component. The drawing shows concentric circles representing the outer diameter, inner diameter, and a central hole. The central hole is a hexagonal bore. Dimensions are provided for the outer diameter, the central hole diameter, and the thickness of the part.

Dimensions:

- Outer Diameter: $\phi 1.928$ (with tolerance range $[48.975, 48.950]$)
- Central Hole Diameter: $.441$ (with tolerance range $[11.20, 11.10]$)
- Thickness: $.437$



COOLANT SERVICE

Ⓑ 1520 PSI [105bar] MAX. PRESSURE*

15000 RPM [15000/min] MAX. SPEED*

Ⓑ 160°F [71°C] MAX. TEMPERATURE

Ⓑ

*OPERATION AT MAXIMUM PRESSURE COMBINED
WITH MAXIMUM SPEED SHOULD BE AVOIDED.

						EQUIPMENT REF:	SCALE	2:1		DEUBLIN COMPANY WAUKEGAN, ILLINOIS, U.S.A.	
							DWN	LG			10/24/01
							ENGR				
							APPD				
							ASSY/TEST FIXTURES REQUIRED:	UNLESS OTHERWISE SPECIFIED TOLERANCES ±.010. DIMENSIONS IN () ARE IN MILLIMETERS.		TITLE:	DEUBLIN UNION
B	REVISED OPERATING DATA	8282	05/07	NR		NO.				C.A.D DRAWING	
A	ADDED HEX DEPTH		02/02	LG		1101-615-598-IC					
LET.	REVISION		ECO	DATE	SIGN						