Rotating unions which are equipped with grease fittings should be lubricated with grease of the same type as that used inside the rotating union housing. The grease should be applied to the ball bearings to replace that which has been dissipated. Over-greasing can be as damaging to the union as under-greasing. Particularly in high rpm applications, grease should be used sparingly. The chart below provides the approximate frequency of lubrication depending on temperature or as experience dictates.

**OPERATING TEMPERATURE** | **FREQUENCY OF LUBRICATION**
--- | ---
6°F (-16°C) to 250°F (121°C) | Once every three months

For applications above 250°F please contact Deublin Engineering Department.

Frequency of lubrication can also vary greatly depending on the rpm.

**INSTALLATION**

Lubrication of the ball bearings or seal faces is periodically required. The intervals depend upon the operating conditions of the rotating union. Models which are not equipped with a grease fitting or oil cup are lubricated by use of our product on exotic or corrosive media is strictly forbidden. For applications other than stated in the catalog, the Deublin Engineering Department should be contacted for recommendation.

**OPERATING TEMPERATURE** | **FREQUENCY OF LUBRICATION**
--- | ---
6°F (-16°C) to 250°F (121°C) | Once every three months

For applications above 250°F please contact Deublin Engineering Department.